

# Lathe Accessories

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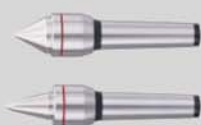
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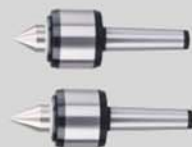

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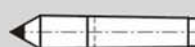
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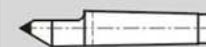
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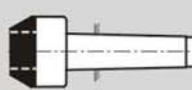
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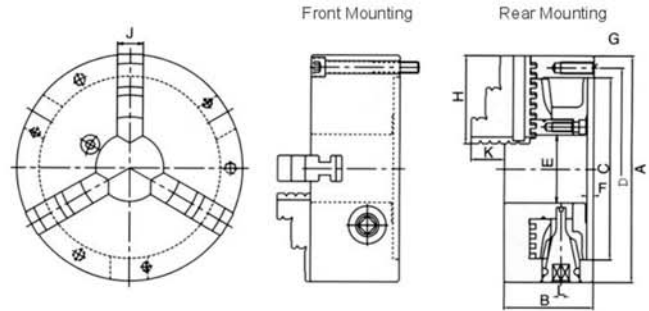
# Lathe Machine Accessories

## 66800 SC 3-Jaw Scroll Chuck



### Features:

- ▶ Suitable for clamping small round workpiece.
- ▶ Auto centering.
- ▶ Internal Jaw & External Jaw are interchangeable.



Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	Max.Speed (r.p.m.)	Max.Gripping Diameter		N.W.
														O.D.Clamping	I.D.Clamping	
66800-03	SC03	85	45	60	73	16	3.5	3-M6x1P	35	11	15	7	2500	∅2-70	∅24-64	1.5kg
66800-04	SC04	112	58	80	95	24	4.5	3-M8x1.25P	42	14	17	8	2500	∅3-90	∅32-84	3.3kg
66800-05	SC05	132	60	100	115	32	4.5	3-M8x1.25P	50	16	20	8	2500	∅3-110	∅35-100	4.6kg
66800-06	SC06	167	66	130	147	45	5	3-M10x1.5P	65	19	23	10	2000	∅4-160	∅48-150	7.9kg
66800-07	SC07	193	76	155	172	58	5	3-M10x1.5P	75	22	28	11	2000	∅4-180	∅56-170	12.0kg
66800-08	SC08	203	76	160	176	58	5	3-M10x1.5P	75	22	28	11	2000	∅4-180	∅56-170	13.3kg
66800-09	SC09	233	84	190	210	70	5.5	3-M12x1.75P	85	24	34.5	12	2000	∅5-220	∅62-210	19.3kg
66800-10	SC10	273	86	230	250	89	5.5	3-M12x1.75P	98	28	39	12	1800	∅6-260	∅70-250	26.2kg
66800-12	SC12	310	96	260	285	105	7	3-M12x1.75P	110	30	45	14	1800	∅10-300	∅86-290	37.6kg
66800-16	SC16	405	122	345	375	160	8	6-M14x2P	146	40	56	15	1500	∅14-400	∅100-380	80.7kg

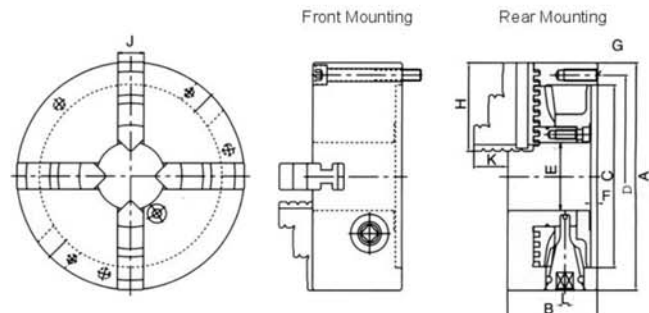
Specify: "Front mounting" or "Rear mounting" when ordering.

## 66810 PS 4-Jaw Scroll Chuck



### Features:

- ▶ Suitable for clamping small round workpiece.
- ▶ Auto centering.
- ▶ Internal Jaw & External Jaw are interchangeable.



Unit:mm

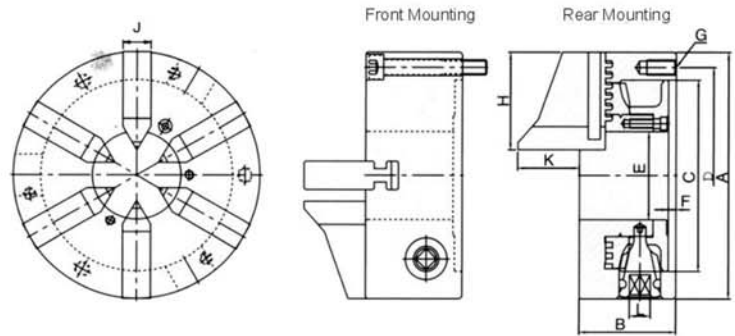
Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	Max.Speed (r.p.m.)	Max.Gripping Diameter		N.W.
														O.D.Clamping	I.D.Clamping	
66810-07	PS07	193	76	155	172	58	5	3-M10x1.5P	75	22	28	11	2000	∅4-180	∅56-170	12.1kg
66810-09	PS09	233	84	190	210	70	5.5	3-M12x1.75P	85	24	34.5	12	2000	∅5-220	∅62-210	19.4kg
66810-12	PS12	310	96	260	285	105	7	3-M12x1.75P	110	30	45	14	1800	∅10-300	∅86-290	38.1kg
66810-16	PS16	405	122	345	375	160	8	6-M14x2P	146	40	56	15	1500	∅14-400	∅100-380	82.4kg

Specify: "Front mounting" or "Rear mounting" when ordering.

**66820**
**AS**
**Conical 6-Jaw Scroll Chuck**

**Features :**

- ▶ Suitable for clamping all kinds of cutting tools.
- ▶ Suitable for clamping all kinds of thin workpieces.



Unit:mm

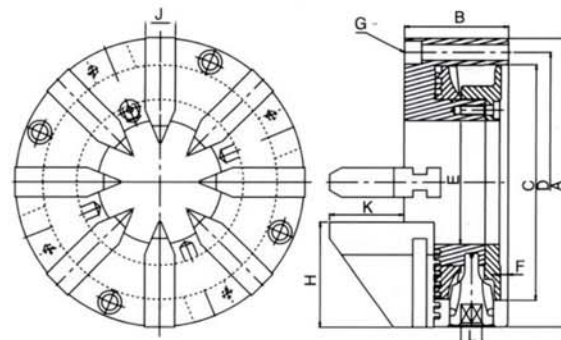
Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	Max.Speed (r.p.m.)	Max.Gripping Diameter	N.W.
														O.D.Clamping	
66820-04	AS04	112	58	80	95	32	4.5	3-M8x1.25P	45	14	46	8	1200	∅2-32	3.8kg
66820-06	AS06	167	65	130	147	60	5	3-M10x1.5P	66	19	43	10	1200	∅3-60	8.2kg

Specify: "Front mounting" or "Rear mounting" when ordering.

**66830**
**AE**
**Conical 8-Jaw Scroll Chuck**

**Features :**

- ▶ Suitable for clamping all kinds of cutting tools.
- ▶ Suitable for clamping all kinds of thin workpieces.



Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	Max.Speed (r.p.m.)	Max.Gripping Diameter	N.W.
														O.D.Clamping	
66830-09	AE09	233	84	190	210	100	5.5	4-M12x1.75P	85	24	60	12	1000	∅7-100	21kg


 LATHES MACHINE  
ACCESSORIES

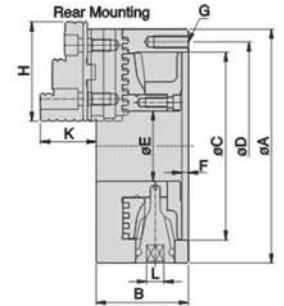
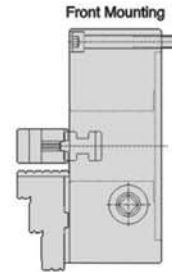
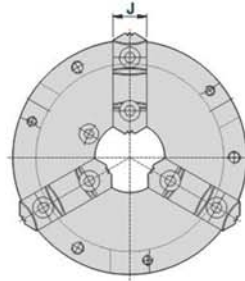


# Lathe Machine Accessories

## 66840

### SK

## Powerfull 3-Jaw Scroll Chuck



### Features:

- ▶ Suitable for heavy duty cutting, jaws can be used as internal or external jaws.
- ▶ Auto centering.
- ▶ Soft jaws are available for better run-out accuracy.

Unit:mm

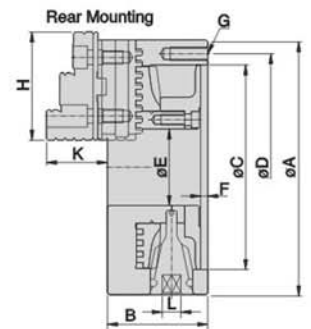
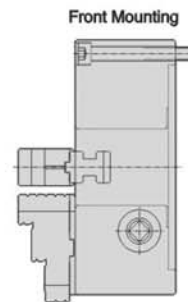
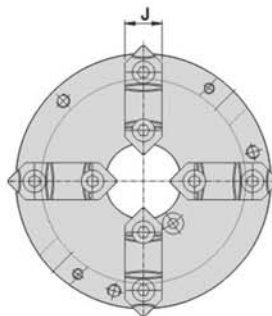
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														O.D.Clamping	I.D.Clamping	
66840-04	SK04	112	58	80	95	24	4.5	3-M8x1.25P	47	19	31.5	8	2500	Ø3-100	Ø35-93	
66840-05	SK05	132	60	100	115	32	4.5	3-M8x1.25P	57	24	36	8	2500	Ø3-123	Ø43-122	
66840-06	SK06	167	66	130	147	45	5	3-M10x1.5P	68	26	39	10	2000	Ø8-160	Ø55-150	8.6kg
66840-07	SK07	193	76	155	172	58	5	3-M10x1.5P	82	28	43	11	2000	Ø8-180	Ø62-170	12.8kg
66840-08	SK08	203	76	160	176	58	5	3-M10x1.5P	82	28	43	11	2000	Ø8-180	Ø62-170	14.1kg
66840-09	SK09	233	84	190	210	70	5.5	3-M12x1.75P	93	32	50	12	2000	Ø11-220	Ø70-210	20.4kg
66840-10	SK10	273	86	230	250	89	5.5	3-M12x1.75P	102	32	54.5	12	1800	Ø12-260	Ø80-250	26.7kg
66840-12	SK12	310	96	260	285	105	7	3-M12x1.75P	118	40	56	14	1800	Ø15-300	Ø90-290	39.3kg
66840-16	SK16	405	122	345	375	160	8	6-M14x2P	150	50	75	15	1500	Ø30-400	Ø110-380	82.3kg

Specify: "Front mounting" or "Rear mounting" when ordering.

## 66850

### PSK

## Powerfull 4-Jaw Scroll Chuck



### Features:

- ▶ Suitable for heavy duty cutting, jaws can be used as internal or external jaws.
- ▶ Auto centering.
- ▶ Soft jaws are available for better run-out accuracy.

Unit:mm

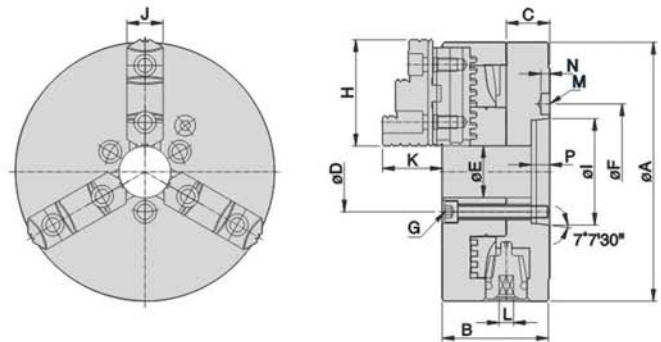
Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	Max.Speed (r.p.m.)	Max.Gripping Diameter		N.W.
														O.D.Clamping	I.D.Clamping	
66850-07	PSK07	193	76	155	172	58	5	3-M10x1.5P	82	28	43	11	2000	Ø8-180	Ø62-170	12.7kg
66850-09	PSK09	233	84	190	210	70	5.5	3-M12x1.75P	93	32	50	12	2000	Ø11-220	Ø70-210	20.8kg
66850-12	PSK12	310	96	260	285	105	7	3-M12x1.75P	118	40	56	14	1800	Ø15-300	Ø90-290	43kg
66850-16	PSK16	405	122	345	375	160	8.5	6-M14x2P	150	45	75.5	15	1500	Ø30-400	Ø110-380	86.7kg

Specify: "Front mounting" or "Rear mounting" when ordering.

**66860**
**A1**
**3-Jaw Chuck**

**Features:**

- ▶ No need flange to install on A-5, A-6 lathe cylinder.
- ▶ Suitable for heavy duty cutting, jaws can be used as internal or external jaws.
- ▶ Auto centering.
- ▶ Soft jaws are available for better run-out accuracy.



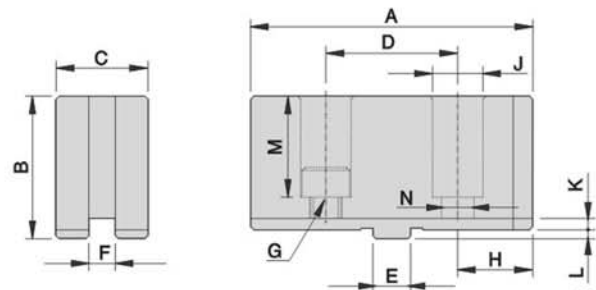
Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H	I	J	K	L	P	M	N	Max.Speed (r.p.m.)	Max.Gripping Diameter		N.W.
																		O.D.Clamping	I.D.Clamping	
66860-01	A15-08"	200	83	33.5	∅61.9	40	∅104.8	3-M10x1.5P	82	82.563	28	43	11	14.29	∅16.3	7.3	2000	∅8-∅180	∅62-∅170	17.4kg
66860-02	A16-08"	200	83	33.5	∅82.6	56	∅133.4	3-M12x1.75P	82	106.375	28	43	11	15.88	∅19.3	7.5	2000	∅8-∅180	∅62-∅170	18kg
66860-03	A16-10"	255	91.5	36.5	∅82.6	56	∅133.4	3-M12x1.75P	93	106.375	32	50	12	15.88	∅19.3	7.5	1800	∅11-∅240	∅70-∅230	30.6kg

**66870**
**SO**
**Power Soft Jaws**

**Features:**

- ▶ Power soft jaws are available for better run-out accuracy.



Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	M	N	N.W.
66870-01	SO06	73	37	26	38.1	12.68	7.94	M8x1.25P	17.45	14	3.5	3	25	9	1.3kg
66870-02	SO07	95	48	31	44.4	12.68	7.94	M10x1.5P	25.3	17	3.8	3	34	11	2.6kg
66870-03	SO09	110	48	37	54	19.03	12.7	M12x1.75P	28	19	4.2	3	34	13	3.6kg
66870-04	SO12	125	54	42	63.5	19.03	12.7	M12x1.75P	30.75	19	4.2	3	38	13	5.5kg
66870-05	SO16	160	70	50	76.2	19.03	12.7	M16x2P	41.9	25	5.5	6	48	17	10.4kg


 LATHES MACHINE  
ACCESSORIES



# Lathe Machine Accessories

**66880**

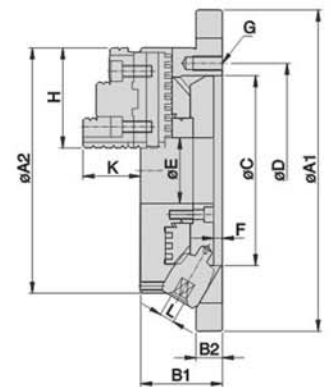
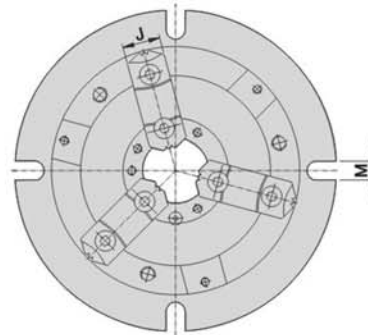
**NBK**

**Super Thin Chuck**



## Features:

- ▶ 30° angle between handle and chuck for better operation.
- ▶ Thin design to increase allowable processing range.
- ▶ Flange design for better & quick installation.
- ▶ Hard & Soft jaws can be used alternatively.



Unit:mm

Order No.	Model	A1	A2	B1	B2	C	D	E	F	G	H
<b>66880-06</b>	NBK06	220	170	58	18	130	147	45	6	3-M10x1.5P	68
<b>66880-08</b>	NBK08	270	210	65	20	155	172	60	6	3-M10x1.5P	82
<b>66880-10</b>	NBK10	315	255	73	20	190	210	80	6	3-M12x1.75P	93
<b>66880-12</b>	NBK12	370	305	80	22	250	285	105	5	3-M12x1.75P	118

Order No.	Model	J	K	L	M	Max.Gripping Diameter		N.W.
						O.D.Clamping	I.D.Clamping	
<b>66880-06</b>	NBK06	26	40	10	13	∅8~∅160	∅48~∅150	10.6kg
<b>66880-08</b>	NBK08	28	43	11	13	∅11~∅200	∅62~∅190	18.1kg
<b>66880-10</b>	NBK10	32	52	12	16	∅12~∅250	∅72~∅240	27.9kg
<b>66880-12</b>	NBK12	40	59	14	18	∅15~∅300	∅86~∅290	42.9kg

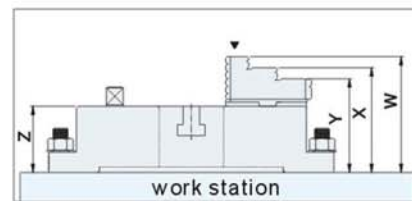
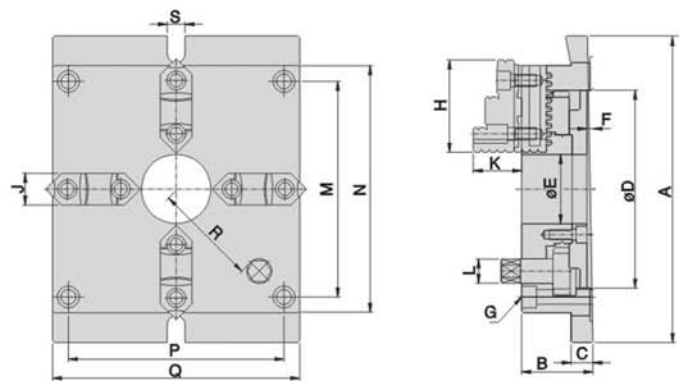


**66890** MC Super Thin Square Chuck



**Features:**

- ▶ Precision ground and make the accuracy of W, X, Y, Z among chuck are within 0.05mm.
- ▶ Soft jaw is interchangeable for machining irregular shaped workpieces instead of making & design jigs.
- ▶ Repeat accuracy within 0.02mm
- ▶ Parallel gripping accuracy can be controlled within 0.05mm after aligning sides of chucks.
- ▶ Hard Jaws are standard accessory.



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Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	M
66890-06	MC06	215	57	18	130	40	5.5	4-M10x1.5P	68	26	39	14	144
66890-08	MC08	250	65	20	160	55	6	4-M12x1.75P	82	28	43	17	174
66890-10	MC10	310	72	22	200	70	6	4-M14x2P	93	32	50	21	218
66890-12	MC12	380	85	25	260	100	7	4-M16x2P	118	40	56	23	274

Order No.	Model	N	P	Q	R	S	Max.Gripping Diameter		N.W.
							O.D.Clamping	I.D.Clamping	
66890-06	MC06	165	144	165	66	18	Ø4~Ø128	Ø55~Ø128	11.4kg
66890-08	MC08	200	174	200	83	18	Ø5~Ø162	Ø62~Ø162	18.6kg
66890-10	MC10	250	218	250	104	18	Ø6~Ø200	Ø72~Ø200	31.6kg
66890-12	MC12	310	274	310	135	22	Ø10~Ø265	Ø90~Ø265	56.6kg

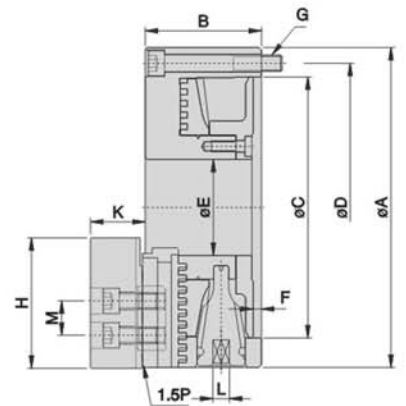
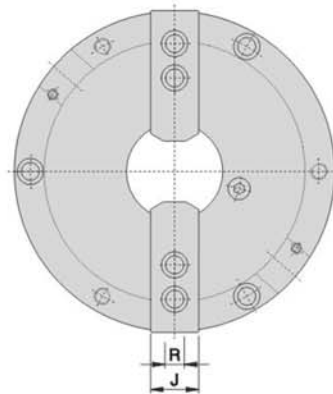
# Lathe Machine Accessories

## 66892 TNT 2-Jaw Steel Body Chuck



### Features:

- ▶ Chuck body is made of steel to enhance safety operations for high speed machining.
- ▶ Hard jaws and soft jaws are interchangeable within those power chucks
- ▶ Can be used as a “Forming plate” for machining soft jaws.
- ▶ Chuck handle can be operated easily and smoothly.



### Features in figures



Used as forming plate



Adjust for larger range



Hard Jaws



Soft Jaws



Optional Accessory

Mounting plate.

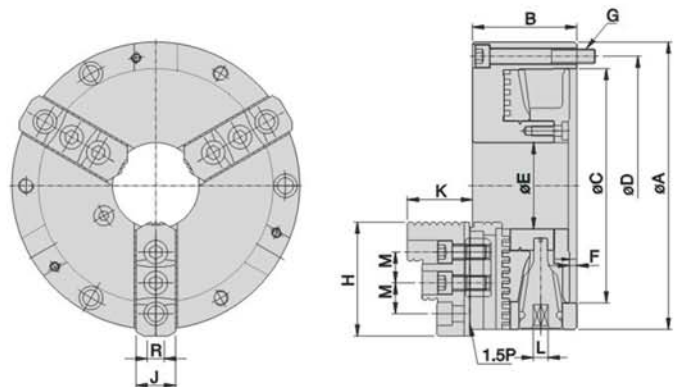
Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	M	R	Max.Speed (r.p.m.)	Max.Gripping Diameter		N.W.
																O.D.Clamping	I.D.Clamping	
66892-07	TNT-07	193	78	155	172	58	5	3-M10x1.5P	73	31	38	11	20	12	3200	ø 8-ø235	ø 66-ø235	14.4kg
66892-09	TNT-09	233	85	190	210	70	5.5	3-M12x1.75P	95	35	40	12	25	14	2800	ø 11-ø280	ø 85-ø280	22.3kg

Unit:mm

**66894**
**NT**
**3-Jaw Steel Body Chuck**


### Features:

- ▶ Chuck body is made of steel to enhance safety operations for high speed machining.
- ▶ Hard jaws and soft jaws are interchangeable within those power chucks
- ▶ Can be used as a “Forming plate” for machining soft jaws.
- ▶ Chuck handle can be operated easily and smoothly.


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ACCESSORIES

### Features in figures



Used as forming plate



Adjust for larger range



Hard Jaws



Soft Jaws

 Optional  
Accessory


Mounting plate.

Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	M	R	Max. Speed (r.p.m.)	Max. Gripping Diameter		N.W.
																O.D. Clamping	I.D. Clamping	
66894-07	NT-07	193	78	155	172	58	5	3-M10x1.5P	78	28	46	11	20	12	3200	∅ 8-∅235	∅ 66-∅235	13.1
66894-09	NT-09	233	85	190	210	70	5.5	3-M12x1.75P	92	32	52	12	25	14	2800	∅ 11-∅280	∅ 85-∅280	21.2
66894-10	NT-10	273	91	230	250	89	5.5	3-M12x1.75P	101.5	37	56	12	30	16	2400	∅ 12-∅330	∅ 92-∅330	30.5
66894-12	NT-12	310	104	260	285	105	7	3-M12x1.75P	116	47	67	14	30	21	2100	∅ 15-∅370	∅ 104-∅370	46.1



# Lathe Machine Accessories

**66896**

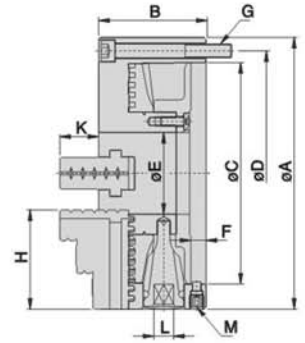
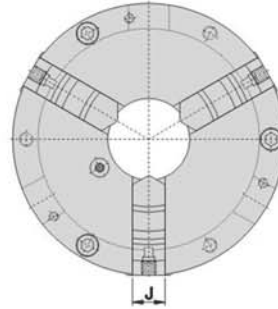
CT

**Adjustable 3-Jaw Steel Body Scroll Chuck**



## Features :

- ▶ Chuck body is made of steel to enhance safety operations for high speed machining.
- ▶ Adjustable 3 jaws are suitable for any shape of workpieces.



Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	M	Max.Speed (r.p.m.)	Max.Gripping Diameter		N.W.
															O.D.Clamping	I.D.Clamping	
66896-06	CT-06	167	75.5	130	147	45	12	3-M10x1.5P	65	22	28	10	3-M12x1.75P	4000	ø 4-ø 160	ø 48-ø 150	10.4kg
66896-07	CT-07	193	85	155	172	58	12	3-M10x1.5P	75	24	28.5	11	3-M12x1.75P	3500	ø 4-ø 180	ø 56-ø 170	12.9kg
66896-09	CT-09	233	92	190	210	70	12.5	3-M12x1.75P	85	28	33	12	3-M12x1.75P	2900	ø 5-ø 220	ø 62-ø 210	20.4kg
66896-10	CT-10	275	98	230	250	89	12.5	3-M12x1.75P	98	30	38	12	3-M12x1.75P	2500	ø 6-ø 260	ø 70-ø 250	29.3kg
66896-12	CT-12	310	111	260	285	105	14	3-M12x1.75P	110	32	45	14	3-M12x1.75P	2200	ø 10-ø 300	ø 86-ø 290	43.7kg

**66898**

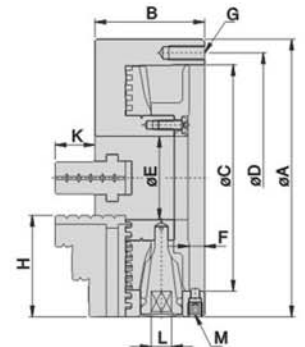
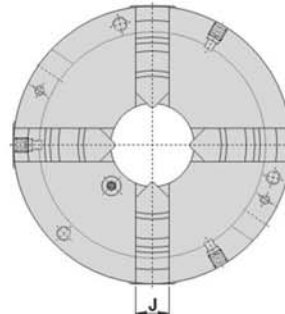
FCT

**Adjustable 4-Jaw Steel Body Scroll Chuck**



## Features :

- ▶ Chuck body is made of steel to enhance safety operations for high speed machining.
- ▶ Adjustable 4 jaws are suitable for any shape of workpieces.



Unit:mm

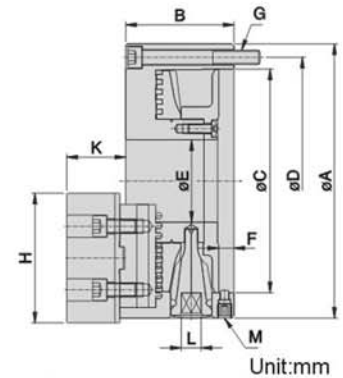
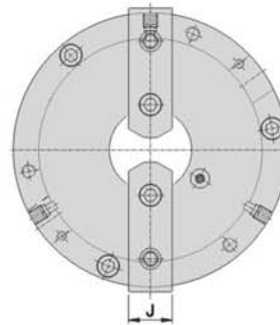
Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	M	Max.Speed (r.p.m.)	Max.Gripping Diameter		N.W.
															O.D.Clamping	I.D.Clamping	
66898-07	FCT-07	193	85	155	172	58	12	3-M10x1.5P	75	24	28.5	11	3-M12x1.75P	3500	ø 4-ø 180	ø 56-ø 170	13.2kg
66898-09	FCT-09	233	92	190	210	70	12.5	3-M12x1.75P	85	28	33	12	3-M12x1.75P	2900	ø 5-ø 220	ø 62-ø 210	20.7kg
66898-10	FCT-10	275	98	230	250	89	12.5	3-M12x1.75P	98	30	38	12	3-M12x1.75P	2500	ø 6-ø 260	ø 70-ø 250	29.8kg
66898-12	FCT-12	310	111	260	285	105	14	3-M12x1.75P	110	32	45	14	3-M12x1.75P	2200	ø 10-ø 300	ø 86-ø 290	44.4kg

**66900**
**TKT**
**Powerful Adjustable 2-Jaw Steel Body Chuck**

**Features :**

- ▶ Chuck body is made of steel to enhance safety operations for high speed machining.
- ▶ Hard jaws and soft jaws are interchangeable within those power chucks

- ▶ Can be used as a “Forming plate” for machining soft jaws.
- ▶ Chuck handle can be operated easily and smoothly.
- ▶ Adjustable 2 jaws are suitable for any shape workpieces.



Unit:mm

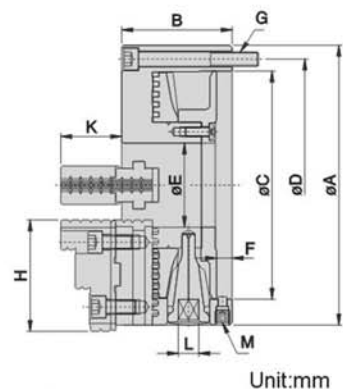
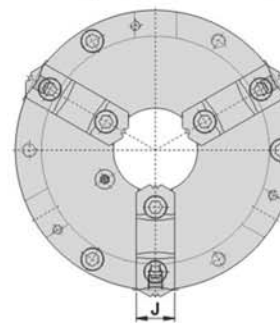
Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	M	Max.Speed (r.p.m.)	Max.Gripping Diameter		N.W.
															O.D.Clamping	I.D.Clamping	
66900-06	TKT-06	167	75.5	130	147	45	12	3-M10x1.5P	73	26	40.5	10	3-M12x1.75P	4000	∅ 9-∅ 160	∅ 60-∅ 150	10.4kg
66900-07	TKT-07	193	85	155	172	58	12	3-M10x1.5P	95	31	49.5	11	3-M12x1.75P	3500	∅ 10-∅ 180	∅ 70-∅ 170	14.6kg
66900-09	TKT-09	233	92	190	210	70	12.5	3-M12x1.75P	110	37	50	12	3-M12x1.75P	2900	∅ 12-∅ 220	∅ 80-∅ 210	22.4kg

**66905**
**KT**
**Powerful Adjustable 3-Jaw Steel Body Chuck**

**Features :**

- ▶ Chuck body is made of steel to enhance safety operations for high speed machining.
- ▶ Hard jaws and soft jaws are interchangeable within those power chucks

- ▶ Can be used as a “Forming plate” for machining soft jaws.
- ▶ Chuck handle can be operated easily and smoothly.
- ▶ Adjustable 2 jaws are suitable for any shape workpieces.



Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H	J	K	L	M	Max.Speed (r.p.m.)	Max.Gripping Diameter		N.W.
															O.D.Clamping	I.D.Clamping	
66905-06	KT-06	167	75.5	130	147	45	12	3-M10x1.5P	68	26	40	10	3-M12x1.75P	4000	∅ 8-∅ 160	∅ 55-∅ 150	9.7kg
66905-07	KT-07	193	85	155	172	58	12	3-M10x1.5P	82	28	43	11	3-M12x1.75P	3500	∅ 8-∅ 180	∅ 62-∅ 170	13.6kg
66905-09	KT-09	233	92	190	210	70	12.5	3-M12x1.75P	93	32	51	12	3-M12x1.75P	2900	∅ 11-∅ 220	∅ 70-∅ 210	21.5kg
66905-10	KT-10	275	98	230	250	89	12.5	3-M12x1.75P	102	35	54	12	3-M12x1.75P	2500	∅ 12-∅ 260	∅ 80-∅ 250	30.4kg
66905-12	KT-12	310	111	260	285	105	14	3-M12x1.75P	118	40	58	14	3-M12x1.75P	2200	∅ 15-∅ 300	∅ 90-∅ 290	45.4kg



# Lathe Machine Accessories

**66912**

SE04ST

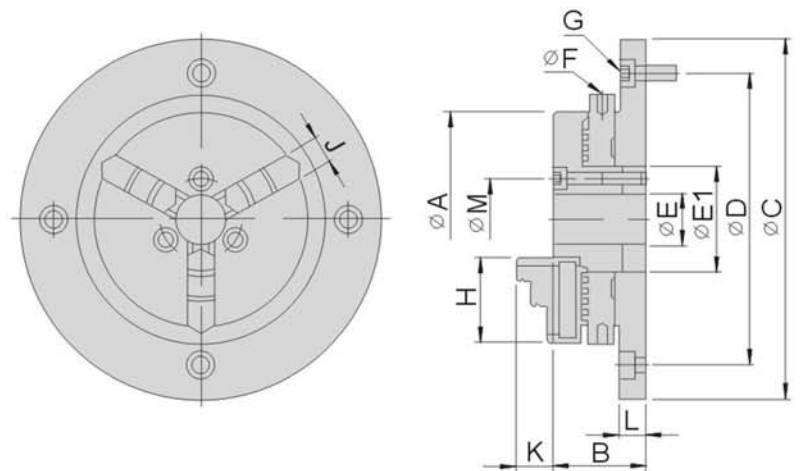
Stainless Steel Super Thin Chuck



## Features:

- ▶ Compact design, light, thin, short concept is suitable for measuring work.
- ▶ Rotate the chuck knob directly for gripping and loosening, no need wrench.
- ▶ Full stainless steel made, suitable for application on EDM and Wire cutting clamping.
- ▶ Jaws can be reversibly installed.

LATHES MACHINE ACCESSORIES



Unit:mm

Order No.	Model	A	B	C	D	E	E1	F	G
66912	SE04ST	110	39	168	140	26	51	5	4-M6x1P

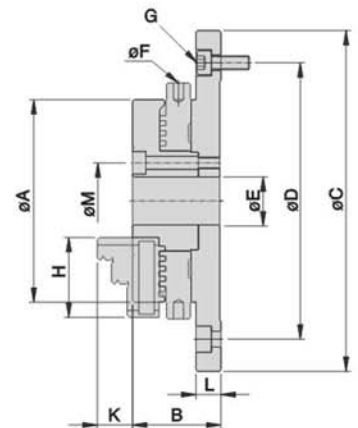
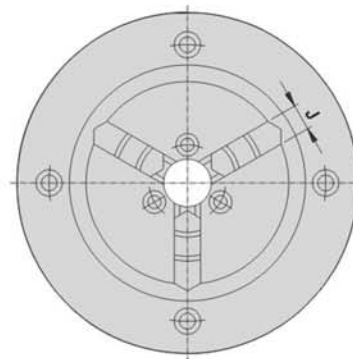
Order No.	Model	H	J	K	L	M	Max.Gripping Diameter		N.W.
							O.D.Clamping	I.D.Clamping	
66912	SE04ST	42	14	19	10	40	∅1- ∅100	∅36-∅90	4.3kg





### Features:

- ▶ Compact design, light, thin, short concept is suitable for measuring work.
- ▶ Rotate the chuck knob directly for gripping and loosening, no need wrench.
- ▶ Chuck body is made of steel to enhance safety operations for high speed machining.
- ▶ Jaws can be reversibly installed.
- ▶ 2" chuck can even clamp up to the smallest size of 0.8mm.



Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H
<b>66915-02</b>	SE02	63	28	118	100	16	4	4-M5x0.8P	27
<b>66915-03</b>	SE03	85	37	143	116	20	4	4-M6x1P	35
<b>66915-04</b>	SE04*	110	39	168	140	26	5	4-M6x1P	42
<b>66915-05</b>	SE05	130	45	202	168	32	6	4-M8x1.25P	50
<b>66915-06</b>	SE06	160	52	248	208	50	8	4-M10x1.5P	65

Order No.	Model	J	K	L	M	Max.Gripping Diameter		N.W.
						O.D.Clamping	I.D.Clamping	
<b>66915-02</b>	SE02	8	13	8	26	ø0.8~ø63	ø23~ø58	1.2kg
<b>66915-03</b>	SE03	11	15	10.5	32	ø1~ø81	ø31~ø70	2.9kg
<b>66915-04</b>	SE04*	14	19	10	40	ø1~ø100	ø36~ø90	4.3kg
<b>66915-05</b>	SE05	16	21	11.5	49	ø1.5~ø116	ø43~ø106	6.2kg
<b>66915-06</b>	SE06	19	26	15	70	ø1.5~ø160	ø52~ø148	11.1kg

\*SE04ST has same specification as Se04

# Live Center For Lathe

**66920**

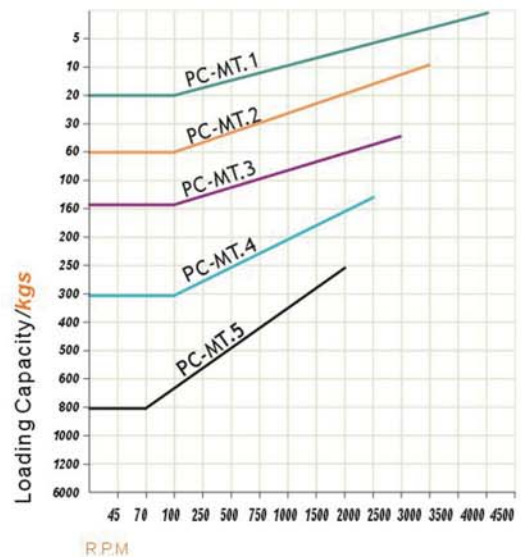
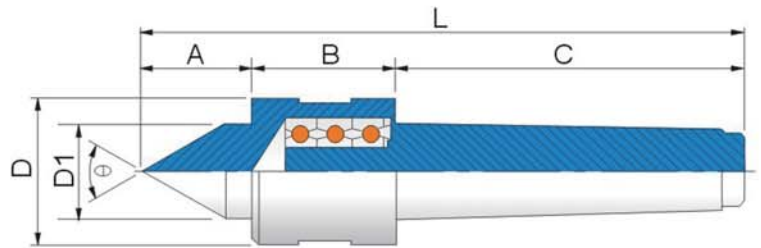
PC

PC Normal Type Live Center



## Features:

- ▶ Center is made of Cr-Mo steel and hardened to HRC 58°~60°.
- ▶ Ball bearings are assembled with center.
- ▶ Suitable to medium and high speed lathes with light duty.



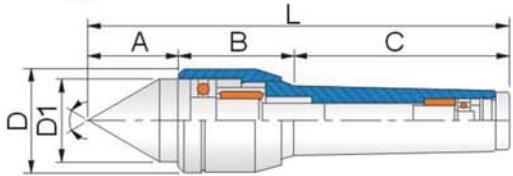
Unit:mm

Order No.	Model	A	B	C	D	D1	L	Accuracy	Max. Speed R.P.M	$\theta$	Package LxWxH	N.W.
66920-01	PC-MT1	21	31	56	32	16	108	0.005	4500	60°	120x40x40	0.22kg
66920-02	PC-MT2	26	37	69	40	22	132		3500		140x50x50	0.42kg
66920-03	PC-MT3	32	46	86	45	26	164		3000		170x50x50	0.76kg
66920-04	PC-MT4	34	46	108	48	30	188		2500		205x60x60	1.22kg
66920-05	PC-MT5	50	62	136	68	45	248		2000		260x80x80	3.20kg

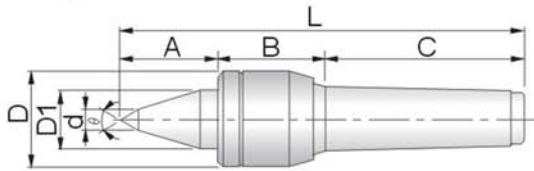
## 66922 NK NK Rolling Type Live Center



**A-TYPE**

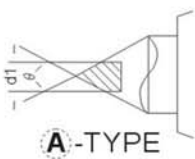


**B-TYPE**

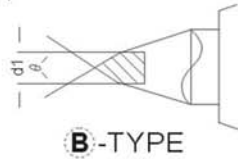


**Special Spec.**

Carbide Tipped



**A-TYPE**

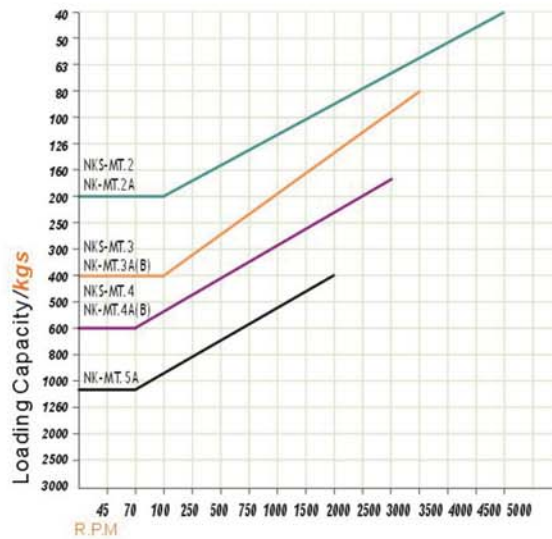


**B-TYPE**

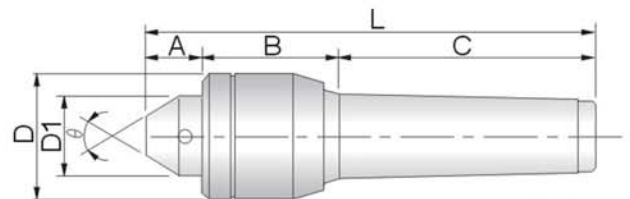
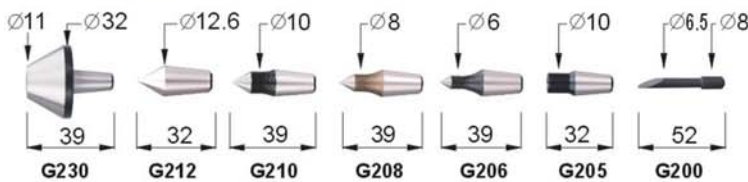
**Features:**

- Center shaft and body are made of alloy steel and hardened to HRC 60° ± 1°.
- Center is assembled with thrust bearing, needle bearing and ball bearings.
- Suitable to medium and high speed lathes with heavy loads.

NK-B type: Long nose live centers are suitable for small workpieces.



## 66923 NKS NKS Rolling Type Live Center



Unit:mm

Order No.	Model	A	B	C	D	D1	d	L	d1	Accuracy	Max. Speed R.P.M	θ	Package LxWxH	N.W.
66922-01	NK-MT2A	28	35	69	32	23	-	132	-	0.003	5000	60°	175x45x45	0.36kg
66922-02	NK-MT3A	36	44	86	41	35	-	166	12		3500		200x60x50	0.88kg
66922-03	NK-MT4A	41	51	108	47	40	-	200	12		3000		240x80x65	1.46kg
66922-04	NK-MT5A	54	72	136	65	52	-	262	18		2000		300x100x90	3.70kg
66922-05	NK-MT3B	46	44	86	41	25	10	176	12		3500		200x60x50	0.84kg
66922-06	NK-MT4B	55	51	108	47	32	12	214	12		3000		240x80x65	1.46kg
66923-01	NKS-MT2	22	36	69	32	25	-	127	-	0.005	5000	60°	173x102x66	0.86kg
66923-02	NKS-MT3	23	44	86	41	30	-	153	-		3500		235x130x100	1.18kg
66923-03	NKS-MT4	23	51	108	47	32	-	182	-		3000		235x130x100	1.62kg

LATHES MACHINE ACCESSORIES



# Live Center For Lathe

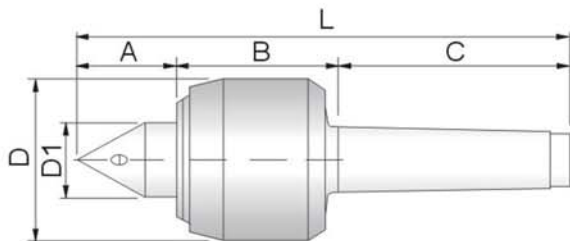
**66925**

**NCK**

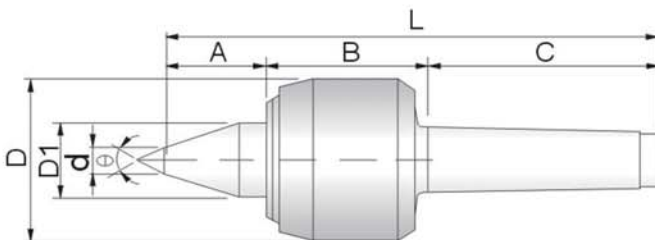
**NCK High-performance Type Live Center**



**A-TYPE**

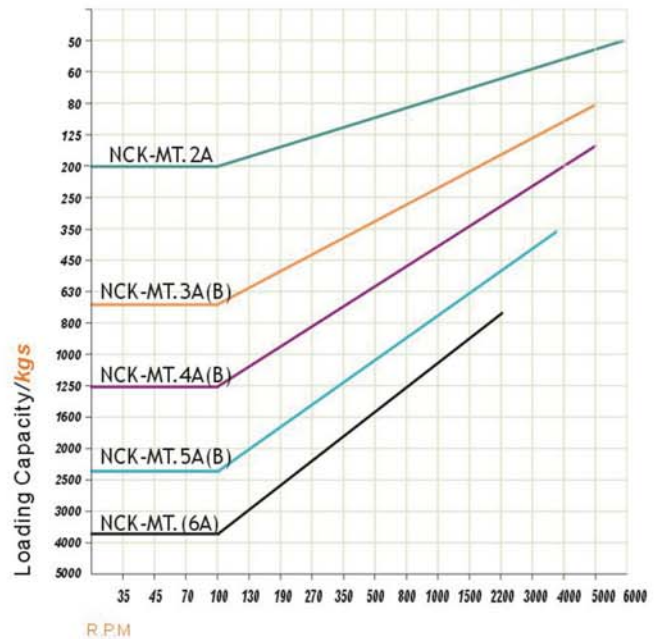


**B-TYPE**



## Features:

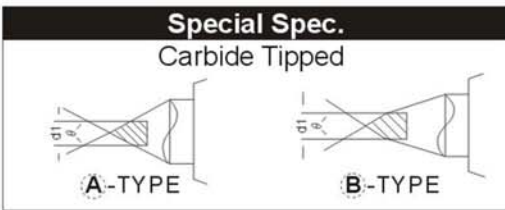
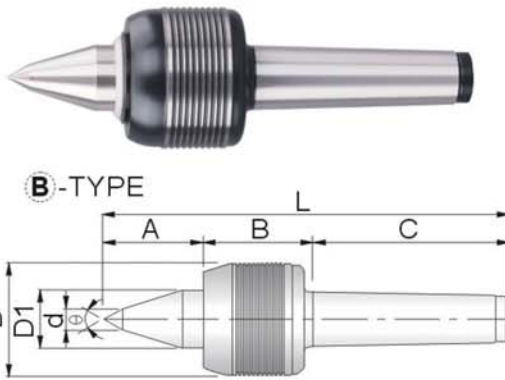
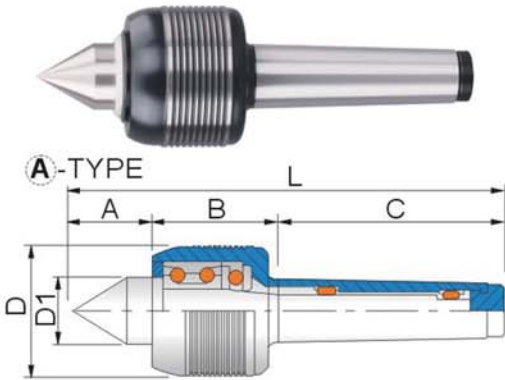
- Center shaft and body are made of alloy steel and hardened to HRC  $60^{\circ} \pm 1^{\circ}$ .
- Center is assembled with thrust bearing, needle bearing and ball bearings.
- Applicable to CNC Lathes, waterproof design.  
NCK-B type: Long nose live centers are suitable for small workpieces.



Unit:mm

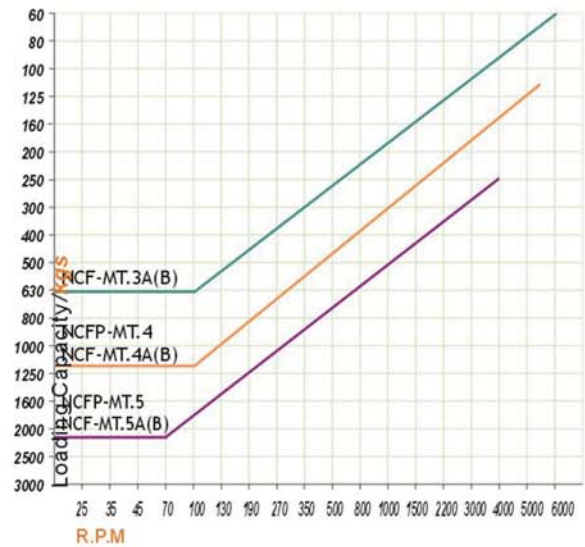
Order No.	Model	A	B	C	D	D1	d	L	Accuracy	Max. Speed R.P.M	$\theta$	Package LxWxH	N.W.
66925-01	NCK-MT2A	20	38	69	32	13	-	127	0.003	6000	60°	180x50x40	0.38kg
66925-02	NCK-MT3A	34	61	86	58	25	-	181		5200		240x80x65	1.58kg
66925-03	NCK-MT4A	44	72	109	76	35	-	225		5000		257x100x90	3.04kg
66925-04	NCK-MT5A	60	91	136	95	45	-	287		3500		320x118x115	6.54kg
66925-05	NCK-MT6A	64	106	190	120	58	-	360		2300		425x185x180	15.0kg
66925-06	NCK-MT3B	45	61	86	58	25	10	192		5200		240x80x65	1.58kg
66925-07	NCK-MT4B	55	72	109	76	35	12	236		5000		257x100x90	3.10kg
66925-08	NCK-MT5B	70	91	136	95	45	14	297		3500		320x118x110	6.54kg

# 66927 NCF NCF Heavy-load Type Live Center

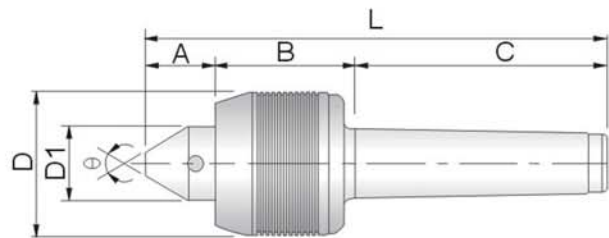


## Features:

- Center shaft and body are made of alloy steel and hardened to HRC 60° ± 1°.
- Front end is fitted with angular contact ball bearing & thrust bearing.
- Middle & rear end are fitted with needle bearing.
- NCF-B type: Long nose live centers are suitable for small workpieces.



# 66928 NCFP



Unit:mm

Order No.	Model	A	B	C	D	D1	d	L	d1	Accuracy	Max. Speed R.P.M	θ	Package LxWxH	N.W.
66927-01	NCF-MT3A	38	50	86	53	30	-	174	12	0.003	6000	60°	240x80x65	1.26kg
66927-02	NCF-MT4A	45	60	108	68	32	-	213	12		5500		257x100x90	2.38kg
66927-03	NCF-MT5A	52	70	136	87	40	-	258	18		4000		320x118x115	4.82kg
66927-04	NCF-MT3B	52	50	86	53	30	10	188	12		6000		240x80x65	1.28kg
66927-05	NCF-MT4B	55	60	108	68	32	12	223	12		5500		257x100x90	2.40kg
66927-06	NCF-MT5B	67	70	136	87	40	14	273	18		4000		320x118x115	4.90kg
66928-01	NCFP-MT4	29	64	108	68	32	-	201	-	0.005	5500	30°	238x132x80	2.96kg
66928-02	NCFP-MT5	37	70	136	87	40	-	243	-		4000		280x150x106	5.40kg

LATH MACHINE ACCESSORIES



# Live Center For Lathe

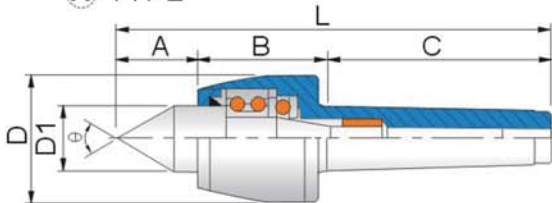
**66930**

**NCH**

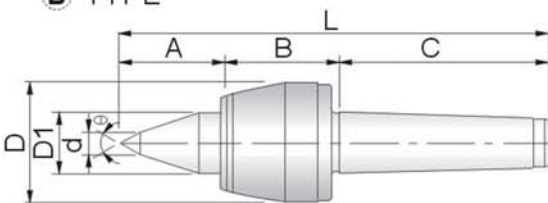
**NCH Heavy-load Type Live Center**



**A-TYPE**

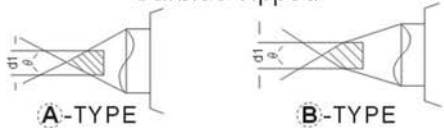


**B-TYPE**



**Special Spec.**

Carbide Tipped



**66931**

**NCS**

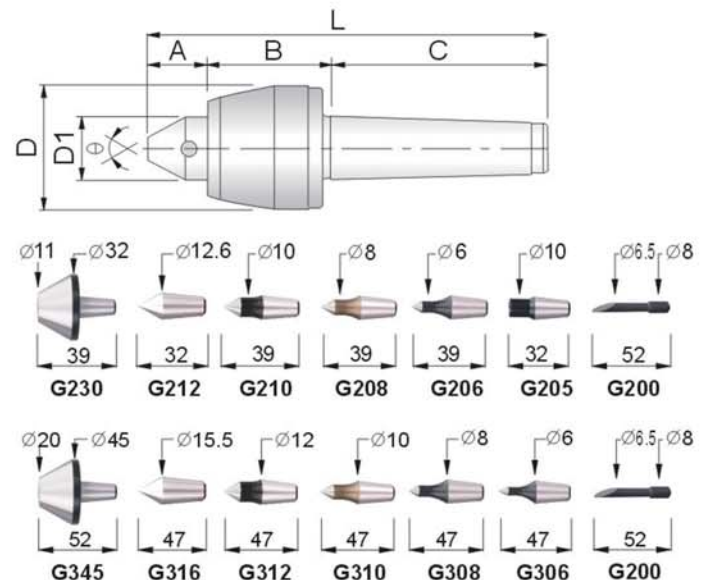
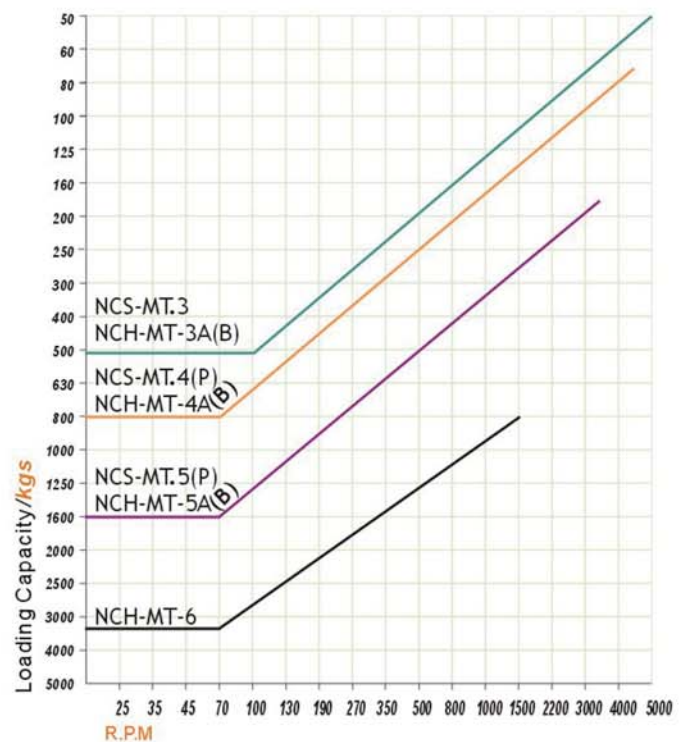


**NCS-MT3 | MT4**

**NCS-MT4P | MT5P**

## Features:

- ▶ Center shaft is made of alloy steel and hardened through vacuum heat treatment to provide higher rigidity HRC  $60^{\circ} \pm 1^{\circ}$ .
- ▶ Center is fitted with dual ball bearing, thrust bearing and needle roller bearing assembly.
- ▶ Applicable to CNC Lathes, waterproof design.  
NCH-B type: Long nose live centers are suitable for small workpieces.



LATHE MACHINE ACCESSORIES



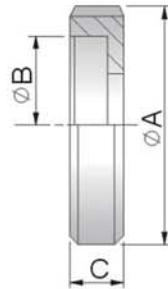
**66933**
**NCH**
**NCH High-speed Type Live Center**

**AT** -TYPE

**BT** -TYPE

**Features:**

- ▶ Center shaft is made of alloy steel and hardened through vacuum heat treatment to provide higher rigidity HRC 60° ± 1°.
- ▶ Center is fitted with dual ball bearing, thrust bearing and needle roller bearing assembly.
- ▶ Applicable to CNC Lathes, waterproof design.  
NCH-BT type: Long nose live centers are suitable for small workpieces.



Morse Taper MT / MK	Spec (mm)		
	A	B	C
NCH-MT.4AT NCH-MT.4BT	69	M60x1.5	20
NCH-MT.5AT NCH-MT.5BT	92	M80x1.5	25

 LATHES MACHINE  
ACCESSORIES

Order No.	Model	A	B	C	D	D1	d	L	d1	Accuracy	Max. Speed R.P.M	θ	Package LxWxH	N.W.
66930-01	NCH-MT3A	39	55	86	53	30	-	180	12	0.003	5000	60°	240x80x65	1.28kg
66930-02	NCH-MT4A	42	62	108	63	30	-	208	12		4500		257x100x90	2.08kg
66930-03	NCH-MT5A	49	71	136	83	40	-	256	18		3500		320x118x115	4.42kg
66930-04	NCH-MT6A	80	110	189	128	70	-	379	-		1500		425x185x180	15.7kg
66930-05	NCH-MT3B	45	55	86	53	30	10	186	12		5000		240x80x65	1.30kg
66930-06	NCH-MT4B	52	62	108	63	30	12	218	12		4500		257x100x90	2.10kg
66930-07	NCH-MT5B	59	71	136	83	40	14	266	18		3500		320x118x115	4.54kg
66931-01	NCS-MT3	28	55	86	53	30	-	169	-		5000		235x130x100	1.50kg
66931-02	NCS-MT4	30	62	108	63	30	-	196	-		4500		235x130x100	2.18kg
66931-03	NCS-MT4P	30	62	108	63	30	-	196	-		4500		238x132x80	2.70kg
66931-04	NCS-MT5P	34	71	136	83	40	-	237	-		3500		280x150x106	5.00kg
66933-01	NCH-MT4AT	42	62	108	60	30	-	208	12		4500		257x100x90	2.46kg
66933-02	NCH-MT5AT	49	71	136	80	40	-	256	18	3500	320x118x115	5.12kg		
66933-03	NCH-MT4BT	52	62	108	60	30	12	218	12	4500	257x100x90	2.52kg		
66933-04	NCH-MT5BT	59	71	136	80	40	14	266	18	3500	320x118x115	5.20kg		

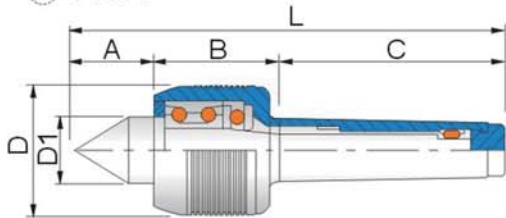
Unit:mm

# Live Center For Lathe

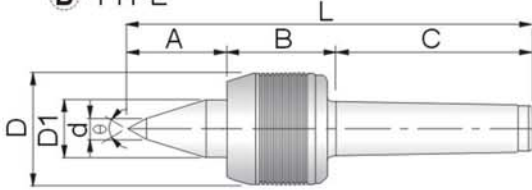
## 66935 NC NC Medium-load Type Live Center



**A-TYPE**

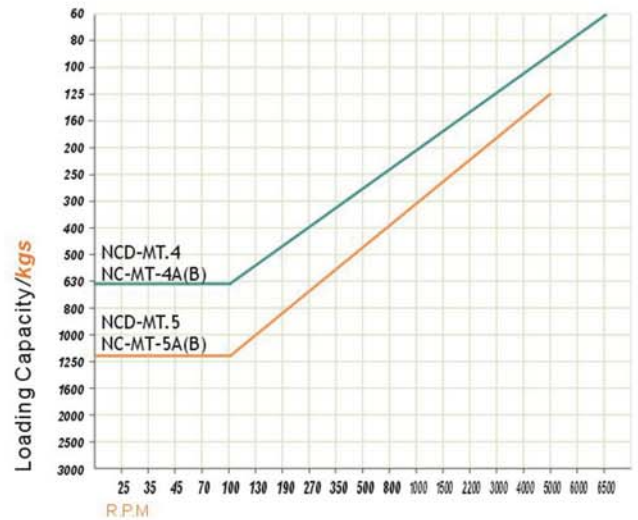


**B-TYPE**



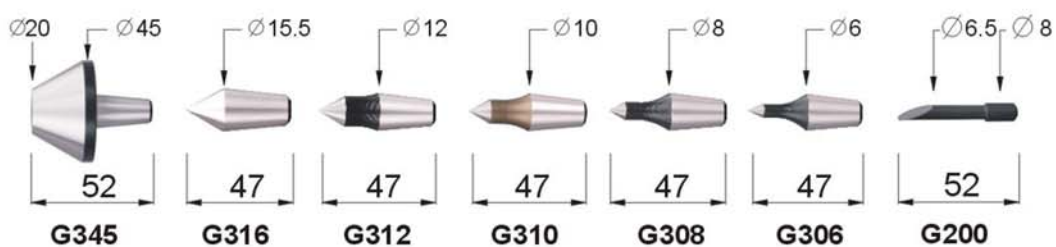
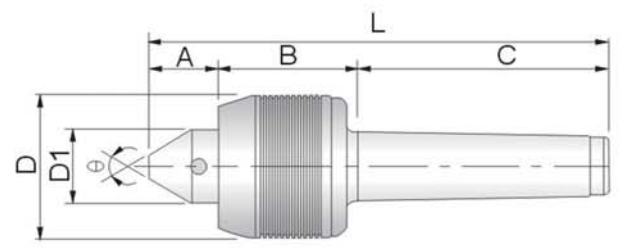
### Features:

- Center is fitted with dual ball bearing, thrust bearing and needle roller bearing assembly.
- Applicable to CNC Lathes, waterproof design.
- NC-B type: Long nose live centers are suitable for small workpieces.



LATHES MACHINE ACCESSORIES

## 66936 NCD



Order No.	Model	A	B	C	D	D1	d	L	Accuracy	Max. Speed R.P.M	θ	Package LxWxH	N.W.
66935-01	NC-MT4A	44	55	108	53	30	-	207	0.003	6500	60°	240x80x65	1.58kg
66935-02	NC-MT5A	48	61	136	68	35	-	245		5000		300x100x90	3.28kg
66935-03	NC-MT4B	52	55	108	53	30	12	215		6500	240x80x65	1.60kg	
66935-04	NC-MT5B	58	61	136	68	35	14	255		5000	300x100x90	3.38kg	
66936-01	NCD-MT4	33	55	108	53	30	-	196	0.005	6500	60°	238x132x80	2.32kg
66936-02	NCD-MT5	37	61	136	68	35	-	234		5000		30°	280x150x106

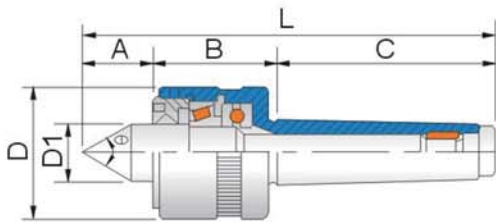
Unit:mm



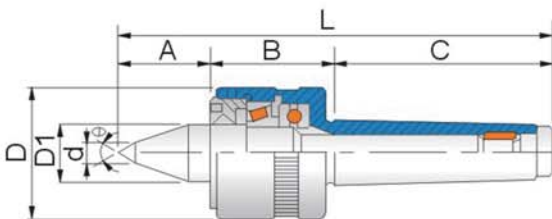
**66938** NCR NCR Adjustment Type Live Center



**A**-TYPE



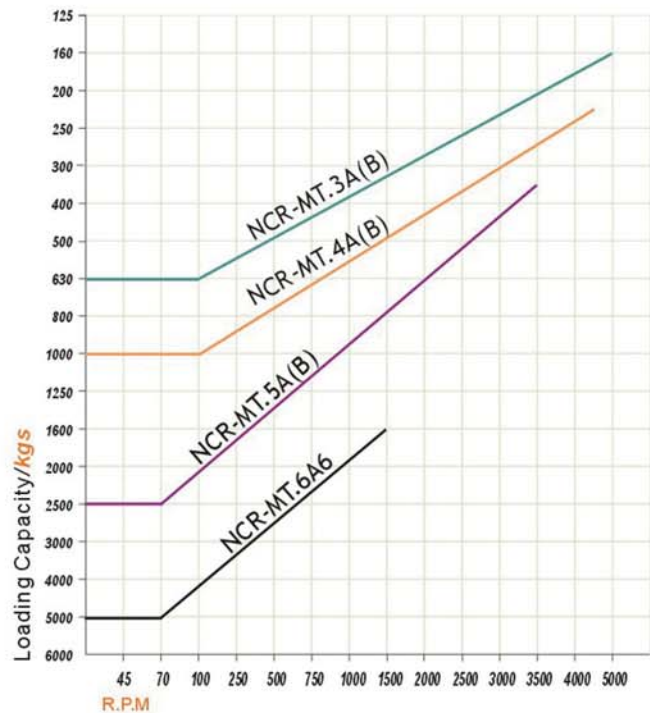
**B**-TYPE



**Features:**

- Center shaft is made of alloy steel and hardened through vacuum heat treatment to provide higher rigidity HRC 60  $60^{\circ} \pm 1^{\circ}$ .
- Center is fitted with taper roller bearing, thrust bearing and needle bearing assembly.
- Applicable to medium and heavy loads, waterproof design.
- The center is adjustable to reach loading capacity after using for a long period of time.

NCR-B type: Long nose live centers are suitable for small workpieces.



LATHES MACHINE ACCESSORIES

Unit:mm

Order No.	Model	A	B	C	D	D1	d	L	Accuracy	Max. Speed R.P.M	$\theta$	Package LxWxH	N.W.
66938-01	NCR-MT3A	37	47	86	50	25	-	170	0.003	5000	$60^{\circ}$	240x80x65	1.06kg
66938-02	NCR-MT4A	45	59	108	65	32	-	212		4500		257x100x90	2.40kg
66938-03	NCR-MT5A	50	62	136	80	40	-	248		3500		320x118x115	4.40kg
66938-04	NCR-MT6A	66	85	189	128	60	-	333		1500		425x185x180	14.2kg
66938-05	NCR-MT3B	47	47	86	50	25	10	180		5000		240x80x65	1.08kg
66938-06	NCR-MT4B	55	59	108	65	32	12	222		4500		257x100x90	2.42kg
66938-07	NCR-MT5B	60	85	136	80	40	14	263		3500		320x118x115	4.30kg

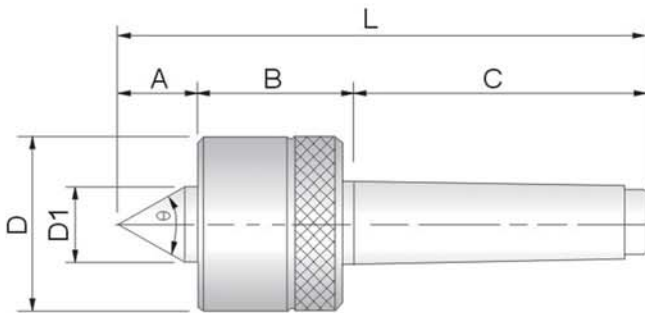


# Live Center For Lathe

**66940**

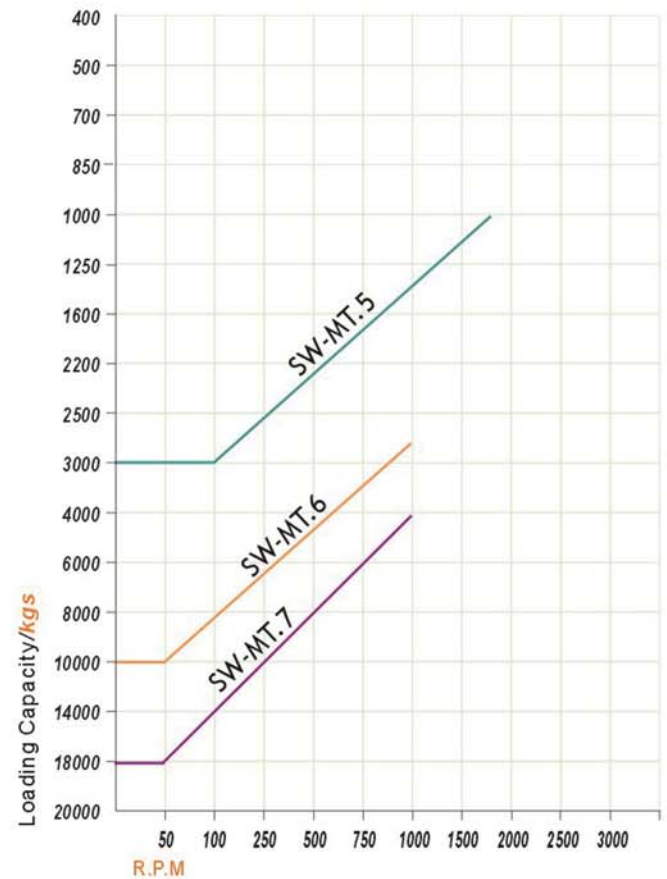
SW

SW Super-load Type Live Center



## Features:

- Center shaft is made of alloy steel and hardened through vacuum heat treatment to provide higher rigidity HRC  $60^{\circ} \pm 1^{\circ}$ .
- Applicable to medium and heavy loads, waterproof design.



LATHES MACHINE  
ACCESSORIES

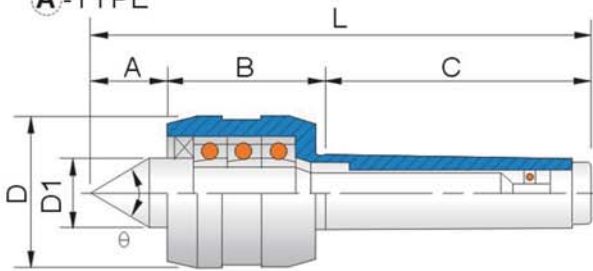
Order No.	Model	A	B	C	D	D1	L	Accuracy	Max. Speed R.P.M	$\theta$	Package LxWxH	N.W.
66940-01	SW-MT5	52	82	135	98	50	269	0.005	1800	60°	340x140x120	7.5kg
66940-02	SW-MT6	74	116	190	148	70	380	0.008	1000		425x185x180	22kg
66940-03	SW-MT7	106	127	260	196	90	493				530x242x235	41kg
66940-04	SW-MT-80#	106	127	200	196	90	433				530x242x235	39kg

Unit:mm

**66942** NCP Super High-speed Water-proof Type



**A-TYPE**

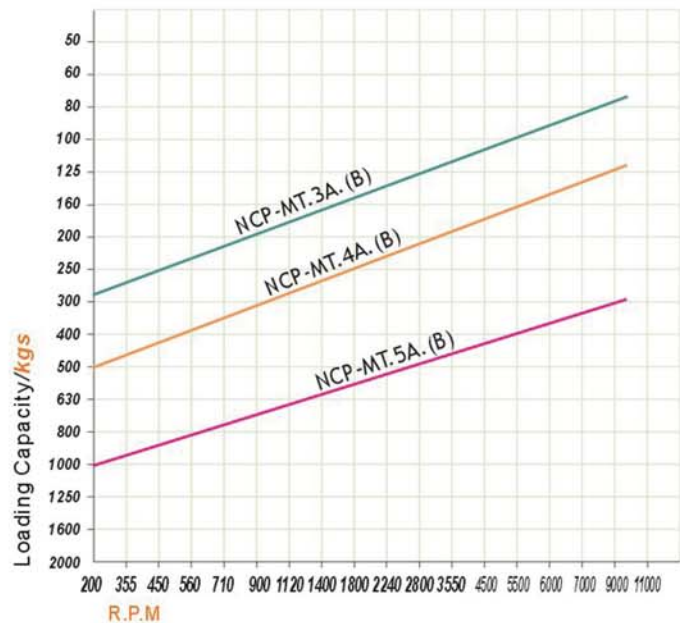
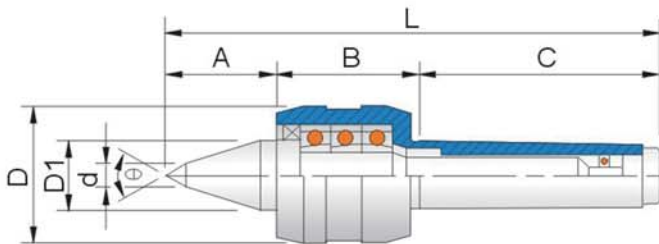


**Features:**

- Center is fitted with precision angular contact ball bearing and the combination of needle bearing and ball bearing.
- Applicable to CNC Lathes, waterproof design.
- NCP-B type: Long nose live centers are suitable for small workpieces.



**B-TYPE**



LATHES MACHINE ACCESSORIES

Order No.	Model	A	B	C	D	D1	d	L	Accuracy	Max. Speed R.P.M	θ	Package LxWxH	N.W.
66942-01	NCP-MT3A	38	58	86	48	30	-	182	0.003	10000	60°	240x80x65	1.14kg
66942-02	NCP-MT4A	45	65	108	62	32	-	215				257x100x90	2.20kg
66942-03	NCP-MT5A	50	70	136	72	40	-	256		8000		300x100x90	3.70kg
66942-04	NCP-MT3B	48	58	86	48	30	10	192		10000		240x80x65	1.18kg
66942-05	NCP-MT4B	52	65	108	62	32	12	225		257x100x90		2.24kg	
66942-06	NCP-MT5B	60	70	136	72	40	14	266		8000		300x100x90	3.74kg

Unit:mm

# Live Center For Lathe

**66944**

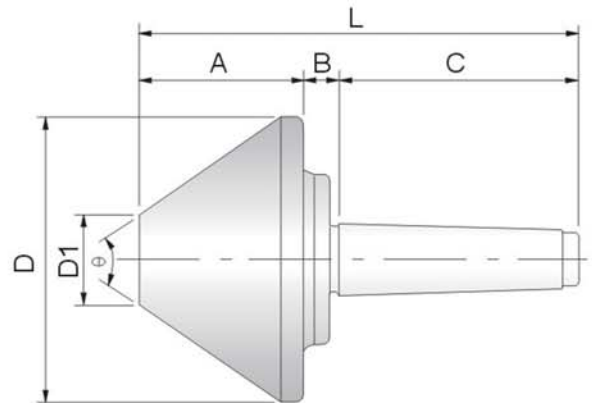
BC

BC Bull Nose Center Type Live Center



## Features:

- ▶ The tip of bull nose center uses Cr-Mo steel and hardened to HRC  $60^{\circ} \pm 1^{\circ}$ .
- ▶ The center is fitted with a combination of taper roller bearing and ball bearings.
- ▶ Applicable to pipes turning.



Unit:mm

Order No.	Model	A	B	C	D	D1	L	Accuracy	Max R.P.M	Load weight at 100 RPM	$\theta$	Package LxWxH	N.W.
66944-01A	BC50-MT2	42	23	69	52	12	134	0.005	4000	200kg	$60^{\circ}$	205x60x60	0.72kg
66944-01	BC63-MT2	46	17	69	63	12	132					195x86x86	0.94kg
66944-02A	BC50-MT3	42	23	86	52	12	151					205x60x60	0.84kg
66944-02	BC63-MT3	46	17	86	63	12	149					195x86x86	1.08kg
66944-03	BC78-MT3	52	18	86	78	15	156		3300	400kg	$70^{\circ}$	195x86x86	1.56kg
66944-04	BC106-MT3	59	16	86	106	25	161		3000	500kg	$75^{\circ}$	220x120x120	2.66kg
66944-05A	BC50-MT4	42	23	108	52	12	173		4000	200kg	$70^{\circ}$	205x60x60	1.13kg
66944-05	BC63-MT4	46	17	108	63	12	171					195x86x86	1.38kg
66944-06	BC78-MT4	52	18	108	78	15	178		3300	400kg	$75^{\circ}$	195x86x86	1.88kg
66944-07	BC106-MT4	59	16	108	106	25	183		3000	500kg		220x120x120	2.96kg
66944-08	BC128-MT4	73	12	108	128	40	193	2000	650kg	$70^{\circ}$	140x140x240	4.84kg	
66944-09	BC156-MT4	88	12	108	156	45	208	1900	800kg		170x170x260	7.68kg	
66944-10	BC206-MT4	98	12	108	206	81	218	0.008	1500	1300kg	$80^{\circ}$	285x285x360	15.0kg
66944-11	BC258-MT4	107	13	108	258	92	228	1200	2000kg	285x285x360		22.0kg	
66944-12A	BC106-MT5	59	16	136	106	25	211	0.005	3000	500kg	$75^{\circ}$	220x120x120	3.86kg
66944-12	BC128-MT5	73	12	136	128	40	221		2000	650kg	$70^{\circ}$	140x140x240	5.70kg
66944-13	BC156-MT5	88	12	136	156	45	236	0.008	1900	800kg		$80^{\circ}$	170x170x260
66944-14	BC206-MT5	98	12	136	206	81	246	1500	1600kg	285x285x360	16.0kg		
66944-15	BC258-MT5	107	13	136	258	92	256	1200	2200kg	$80^{\circ}$	285x285x360	25.0kg	
66944-16	BC306-MT5	107	30	136	306	120	273	0.01	1000	3000kg	$90^{\circ}$	340x340x360	37.0kg
66944-17	BC206-MT6	98	12	190	206	81	300	0.008	1500	2000kg	$70^{\circ}$	285x285x360	20.0kg
66944-18	BC258-MT6	107	13	190	258	92	310		1200	2500kg	$80^{\circ}$	285x285x360	29.0kg
66944-19	BC306-MT6	107	30	190	306	120	327	0.01	1000	3000kg	$90^{\circ}$	340x340x360	40.0kg





### Features:

- ▶ Suitable for Lathes, CNC Lathes.  
The auto adjustable transmission center is suitable for the asperities of workpieces.
- ▶ 5T & 6T design on end surface is able to adjust the stress point so that the workpieces will be done evenly.
- ▶ Inside structure of the center is comprised of PU. It is nearly free of breakdown, and is durable and easy to repair.

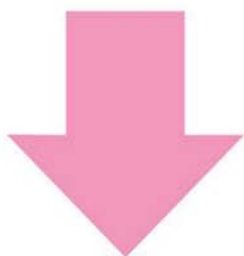
Unit:mm

Order No.	Model	Center Shaft Size	Outer Dia.	Working Range	Package LxWxH	N.W.
<b>66945-01</b>	NHD-31 MT4	∅5	∅16	∅12~∅20	220X90X80	1.76kg
<b>66945-02</b>	NHD-32 MT4	∅9	∅25	∅18~∅35	220X90X80	2.30kg
<b>66945-03</b>	NHD-33 MT4	∅14	∅39	∅30~∅55	230X110X100	2.94kg
<b>66945-04</b>	NHD-34 MT4	∅18	∅53	∅40~∅70	230X110X100	4.14kg
<b>66945-05</b>	NHD-33 MT5	∅14	∅39	∅30~∅55	230X110X100	3.16kg
<b>66945-06</b>	NHD-34 MT5	∅18	∅53	∅40~∅70	230X110X100	4.40kg

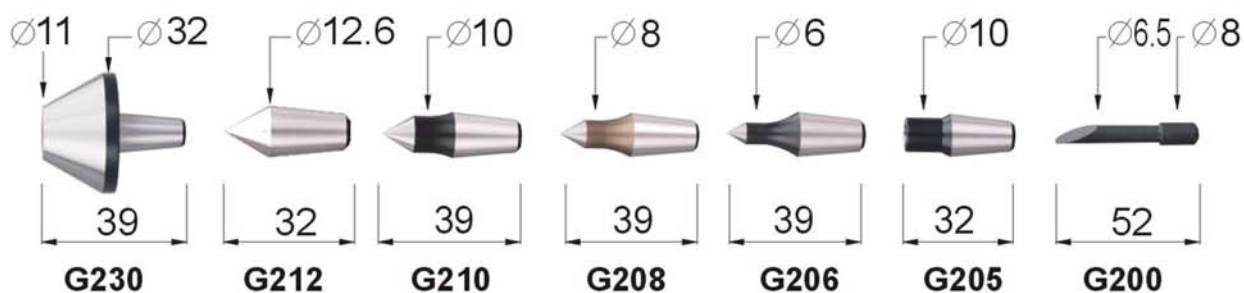
# Live Center For Lathe

## 66946 Live Center(parts)

NCS-MT3 / MT4  
NKS-MT2 / MT3 / MT4

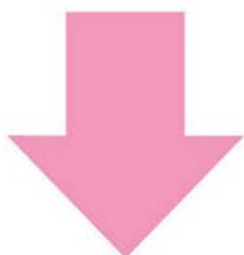


Order No.	Model
66946-01	G230
66946-02	G212
66946-03	G210
66946-04	G208
66946-05	G206
66946-06	G205
66946-07	G200

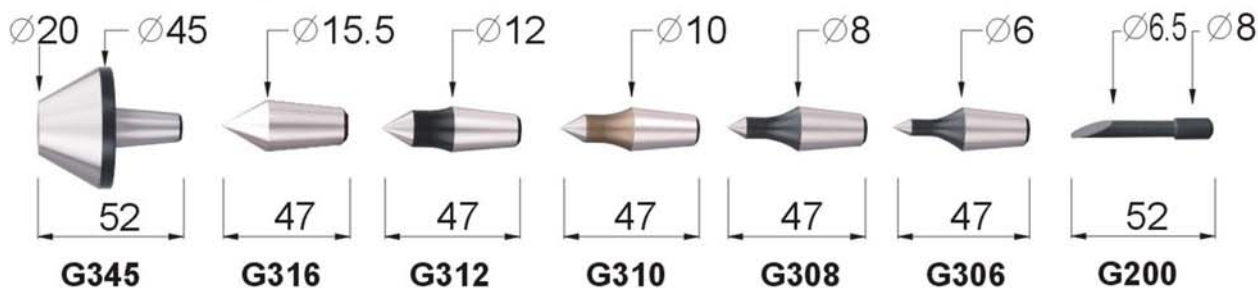


## 66948 Live Center(parts)

NCS-MT4P / MT5P  
NCD/NCFP-MT4 / MT5



Order No.	Model
66948-01	G345
66948-02	G316
66948-03	G312
66948-04	G310
66948-05	G308
66948-06	G306

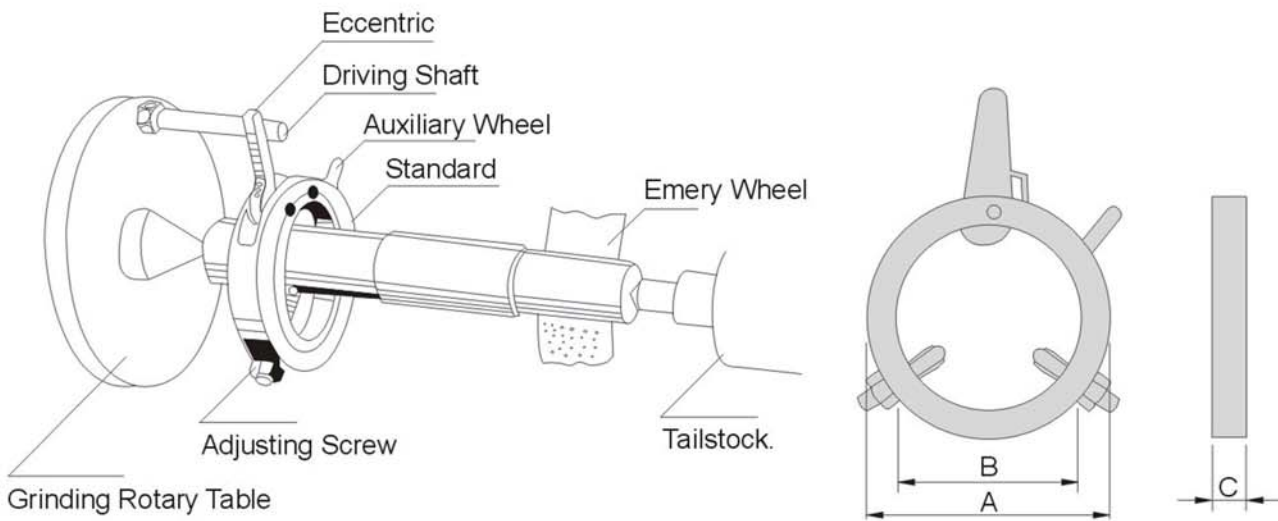


**66949** DC Driving Center



**Features:**

- ▶ Suitable for grinding shaft.
- ▶ Simple setup, increase efficiency.



LATHES MACHINE ACCESSORIES

Unit:mm

Order No.	Model	Working Range	A±2	B±2	C±2	N.W.
66949-01	DC-13	∅6~∅14	36	18	9	0.06kg
66949-02	DC-22	∅13~∅24	48	28	9	0.08kg
66949-03	DC-30	∅20~∅33	58	38	11	0.12kg
66949-04	DC-40	∅31~∅42	68	48	11	0.14kg
66949-05	DC-50	∅35~∅50	78	58	11	0.16kg
66949-06	DC-60	∅40~∅62	89	68	11	0.18kg
66949-07	DC-80	∅60~∅80	119	88	13	0.46kg
66949-08	DC-100	∅80~∅100	140	109	13	0.54kg

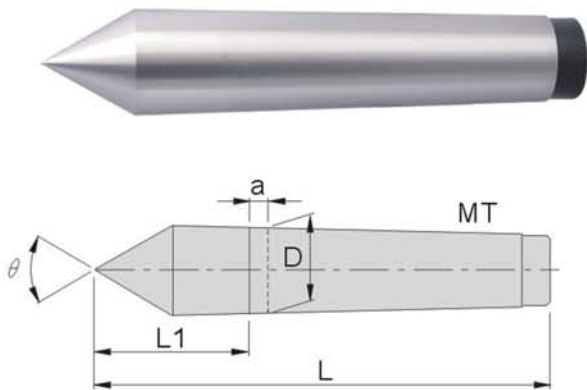


# Live Center For Lathe

**66950**

SMT

Solid Centers Of Medium Carbon Steel



## Features:

- ▶ Made of S45C with heat treatment.
- ▶ Precision ground.
- ▶ Suitable for grinding and lathe machines.
- ▶ Morse Taper complies with DIN806 standard.

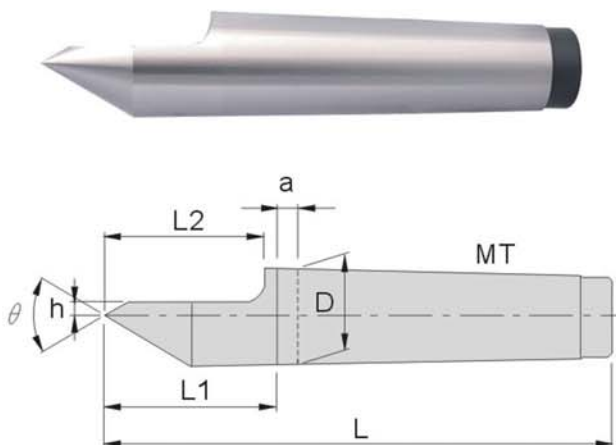
Unit:mm

Order No.	Model	Morse Taper MT	D	a	L1	L	Accuracy	$\theta$
66950-01	SMT1	MT1	12.065	3.5	25	82	0.005	60°
66950-02	SMT2	MT2	17.780	5	31	100	0.005	60°
66950-03	SMT3	MT3	23.825	5	39	125	0.005	60°
66950-04	SMT4	MT4	31.267	6.5	46	155	0.005	60°
66950-05	SMT5	MT5	44.399	6.5	64	200	0.005	60°
66950-06	SMT6	MT6	63.348	8	80	270	0.005	60°

**66951**

SHMT

Half-side Solid Centers Of Medium Carbon Steel



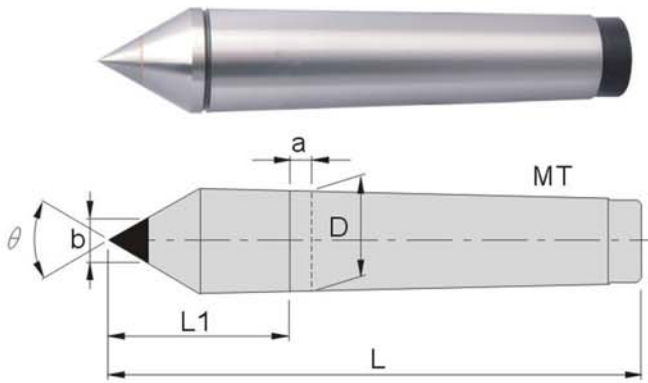
## Features:

- ▶ Made of S45C with heat treatment.
- ▶ Precision ground.
- ▶ Suitable for grinding and lathe machines.
- ▶ Morse Taper complies with DIN806 standard.

Unit:mm

Order No.	Model	Morse Taper MT	D	h	a	L1=L2	L	Accuracy	$\theta$
66951-01	SHMT1	MT1	12.065	4	3.5	25	82	0.005	60°
66951-02	SHMT2	MT2	17.780	4	5	31	100	0.005	60°
66951-03	SHMT3	MT3	23.825	5	5	39	125	0.005	60°
66951-04	SHMT4	MT4	31.267	6	6.5	46	155	0.005	60°
66951-05	SHMT5	MT5	44.399	8	6.5	64	200	0.005	60°
66951-06	SHMT6	MT6	63.348	10	8	80	270	0.005	60°

**66952** CMT Solid Centers Of Carbide Tipped



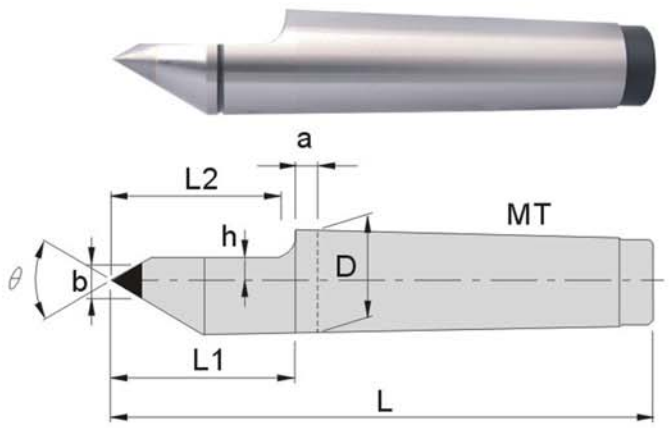
**Features:**

- ▲ Made of S45C with heat treatment.
- ▲ Precision ground.
- ▲ Suitable for grinding and lathe machines.
- ▲ Morse Taper complies with DIN806 standard.

Unit:mm

Order No.	Model	Morse Taper MT	D	a	b	L1	L	Accuracy	$\theta$
66952-01	CMT2C06	MT2	17.780	5	6	31	100	0.005	60°
66952-02	CMT3C08	MT3	23.825	5	8	39	125	0.005	60°
66952-03	CMT4C10	MT4	31.267	6.5	10	46	155	0.005	60°
66952-04	CMT5C14	MT5	44.399	6.5	14	64	200	0.005	60°
66952-05	CMT6C18	MT6	63.348	8	18	80	270	0.005	60°

**66953** CHMT Half-side Solid Centers Of Carbide Tipped



**Features:**

- ▲ Made of S45C with heat treatment.
- ▲ Precision ground.
- ▲ Suitable for grinding and lathe machines.
- ▲ Morse Taper complies with DIN806 standard.

Unit:mm

Order No.	Model	Morse Taper MT	D	a	b	h	L1=L2	L	Accuracy	$\theta$
66953-01	CHMT1C06	MT1	12.065	3.5	6	4	25	82	0.005	60°
66953-02	CHMT2C06	MT2	17.780	5	6	4	31	100	0.005	60°
66953-03	CHMT3C06	MT3	23.825	5	6	4	39	125	0.005	60°
66953-04	CHMT3C08	MT3	23.825	5	8	5	39	125	0.005	60°
66953-05	CHMT3C10	MT3	23.825	5	10	6	39	125	0.005	60°
66953-06	CHMT4C06	MT4	31.267	6.5	6	4	46	155	0.005	60°
66953-07	CHMT4C10	MT4	31.267	6.5	10	6	46	155	0.005	60°
66953-08	CHMT4C14S	MT4	31.267	6.5	14	3.7	46	155	0.005	60°
66953-09	CHMT4C14	MT4	31.267	6.5	14	8	46	155	0.005	60°
66953-10	CHMT5C14	MT5	44.399	6.5	14	8	64	200	0.005	60°
66953-11	CHMT6C18	MT6	63.348	8	18	10	80	270	0.005	60°

LATHE MACHINE ACCESSORIES

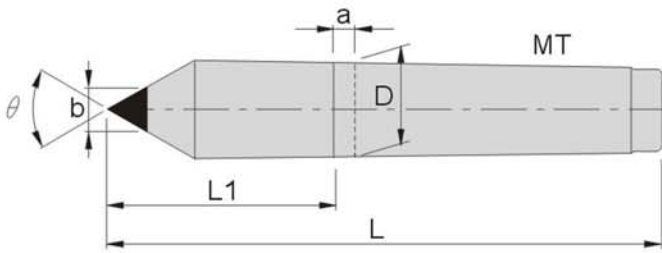


# Live Center For Lathe

**66954**

**CLMT**

**Extension Solid Centers Of Carbide Tipped**



## Features:

- ▶ Made of S45C with heat treatment.
- ▶ Precision ground.
- ▶ Suitable for grinding and lathe machines.
- ▶ Morse Taper complies with DIN806 standard.

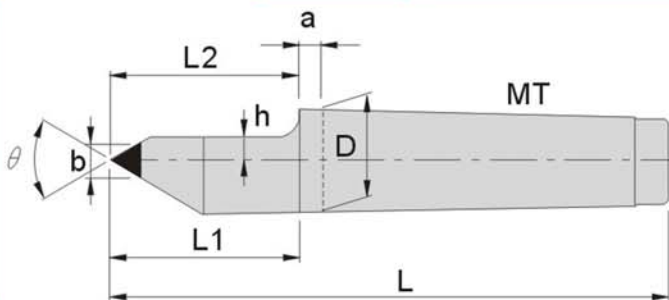
Unit:mm

Order No.	Model	Morse Taper MT	D	a	b	L1	L	Accuracy	$\theta$
66954-01	CLMT1C06	MT1	12.065	3.5	6	41	98	0.005	60°
66954-02	CLMT2C08	MT2	17.780	5	8	49	118	0.005	60°
66954-03	CLMT3C10	MT3	23.825	5	10	66	152	0.005	60°
66954-04	CLMT4C10	MT4	31.267	6.5	10	87	196	0.005	60°
66954-05	CLMT4C14	MT4	31.267	6.5	14	87	196	0.005	60°
66954-06	CLMT5C18	MT5	44.399	6.5	18	94	230	0.005	60°
66954-07	CLMT6C30	MT6	63.348	8	30	115	305	0.005	60°

**66955**

**CRMT**

**Extension Half-side Solid Centers Of Carbide Tipped**



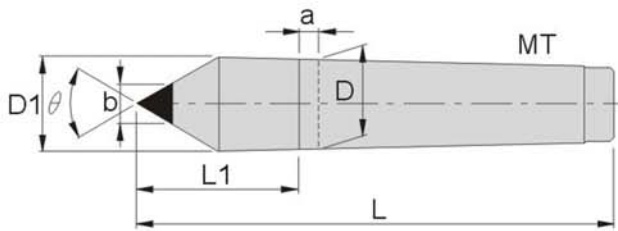
## Features:

- ▶ Made of S45C with heat treatment.
- ▶ Precision ground.
- ▶ Suitable for grinding and lathe machines.
- ▶ Morse Taper complies with DIN806 standard.

Unit:mm

Order No.	Model	Morse Taper MT	D	a	b	h	L1	L2	L	Accuracy	$\theta$
66955-01	CRMT1C06	MT1	12.065	3.5	6	4	41	41	98	0.005	60°
66955-02	CRMT2C06S	MT2	17.780	5	6	1.5	49	39	118	0.005	60°
66955-03	CRMT2C06	MT2	17.780	5	6	4	49	39	118	0.005	60°
66955-04	CRMT2C08	MT2	23.825	5	8	2.5	49	39	118	0.005	60°
66955-05	CRMT3C06S	MT3	23.825	5	6	1.5	49	38	152	0.005	60°
66955-06	CRMT3C06	MT3	23.825	5	6	4	66	38	152	0.005	60°
66955-07	CRMT3C08S	MT3	23.825	5	8	2.5	49	38	152	0.005	60°
66955-08	CRMT3C08	MT3	23.825	5	8	5	66	38	152	0.005	60°
66955-09	CRMT3C10	MT3	23.825	5	10	4	49	38	152	0.005	60°
66955-10	CRMT4C06	MT4	31.267	6.5	14	1.5	87	69	196	0.005	60°
66955-11	CRMT4C08	MT4	31.267	6.5	14	2.5	87	69	196	0.005	60°
66955-12	CRMT4C10	MT4	31.267	6.5	10	6	87	69	196	0.005	60°
66955-13	CRMT4C14S	MT4	31.267	6.5	14	3.7	87	69	196	0.005	60°
66955-14	CRMT4C14	MT4	31.267	6.5	14	8	87	69	196	0.005	60°
66955-15	CRMT5C14	MT5	44.399	6.5	14	8	94	79	230	0.005	60°
66955-16	CRMT6C18	MT6	63.348	8	18	10	115	80	305	0.005	60°




**Features:**

- ▶ Made of S45C with heat treatment.
- ▶ Precision ground.
- ▶ Suitable for grinding and lathe machines.
- ▶ Morse Taper complies with DIN806 standard.

Unit:mm

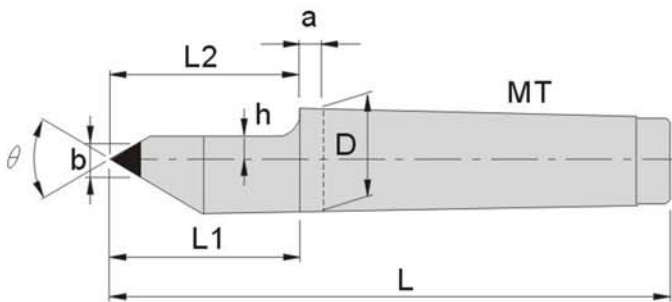
Order No.	Model	Morse Taper MT	D	D1	a	b	L1	L	Accuracy	$\theta$
66956-01	CAMT1C08	MT1	12.065	-	3.5	8	29	86	0.005	60°
66956-02	CAMT1C10	MT1	12.065	-	3.5	10	29	86	0.005	60°
66956-03	CAMT2C10	MT2	17.780	-	5	10	31	100	0.005	60°
66956-04	CAMT2C12	MT2	17.780	-	5	12	31	100	0.005	60°
66956-05	CAMT2C14	MT2	17.780	24	5	14	47	117	0.005	60°
66956-06	CAMT2C18	MT2	17.780	28	5	18	51	120	0.005	60°
66956-07	CAMT2C20	MT2	17.780	28	5	20	53	122	0.005	60°
66956-08	CAMT2C30	MT2	17.780	31.6	5	31.6	52	122	0.005	60°
66956-09	CAMT3C14	MT3	23.825	-	5	14	42	128	0.005	60°
66956-10	CAMT3C14S	MT3	23.825	-	5	14	67	155	0.005	60°
66956-11	CAMT3C18	MT3	23.825	-	5	18	46	132	0.005	60°
66956-12	CAMT3C18S	MT3	23.825	-	5	18	73	159	0.005	60°
66956-13	CAMT3C24S	MT3	23.825	24.1	5	24.1	51	137	0.005	60°
66956-14	CAMT3C24	MT3	23.825	35	5	24	68	154	0.005	60°
66956-15	CAMT3C30	MT3	23.825	40	5	30	73	159	0.005	60°
66956-16	CAMT4C18	MT4	31.267	-	6.5	18	49	158	0.005	60°
66956-17	CAMT4C18S	MT4	31.267	-	6.5	18	91	200	0.005	60°
66956-18	CAMT4C20	MT4	31.267	-	6.5	20	91	200	0.005	60°
66956-19	CAMT4C25	MT4	31.267	-	6.5	25	55	164	0.005	60°
66956-20	CAMT4C25S	MT4	31.267	-	6.5	25	97	206	0.005	60°
66956-21	CAMT4C30	MT4	31.267	48	6.5	30	58	167	0.005	60°
66956-22	CAMT4C30A	MT4	31.267	48	6.5	30	72	181	0.005	60°
66956-23	CAMT4C30B	MT4	31.267	31.6	6.5	31.6	61	170	0.005	60°
66956-24	CAMT4C30C	MT4	31.267	31.6	6.5	31.6	101	210	0.005	60°
66956-25	CAMT4C36	MT4	31.267	54	6.5	36	63	172	0.005	60°
66956-26	CAMT4C36S	MT4	31.267	54	6.5	36	77	186	0.005	60°
66956-27	CAMT4C40	MT4	31.267	58	6.5	40	73	182	0.005	60°
66956-28	CAMT4C40S	MT4	31.267	58	6.5	40	81	190	0.005	60°
66956-29	CAMT5C25	MT5	44.399	-	6.5	25	70	206	0.005	60°
66956-30	CAMT5C30	MT5	44.399	-	6.5	30	74	210	0.005	60°
66956-31	CAMT5C36	MT5	44.399	55	6.5	36	64	200	0.005	60°
66956-32	CAMT5C36S	MT5	44.399	55	6.5	36	101	237	0.005	60°
66956-33	CAMT5C40	MT5	44.399	58	6.5	40	72	208	0.005	60°
66956-34	CAMT5C40S	MT5	44.399	58	6.5	40	104	240	0.005	60°
66956-35	CAMT5C45	MT5	44.399	44.7	6.5	44.7	64	200	0.005	60°
66956-36	CAMT5C45S	MT5	44.399	44.7	6.5	44.7	94	230	0.005	60°
66956-37	CAMT6C36	MT6	63.348	-	8	36	88	278	0.005	60°
66956-38	CAMT6C40	MT6	63.348	-	8	40	88	278	0.005	60°

# Live Center For Lathe

**66957**

CVMT

X-large Half-side Solid Centers Of Carbide Tipped



## Features:

- ▶ Made of S45C with heat treatment.
- ▶ Precision ground.
- ▶ Suitable for grinding and lathe machines.
- ▶ Morse Taper complies with DIN806 standard.

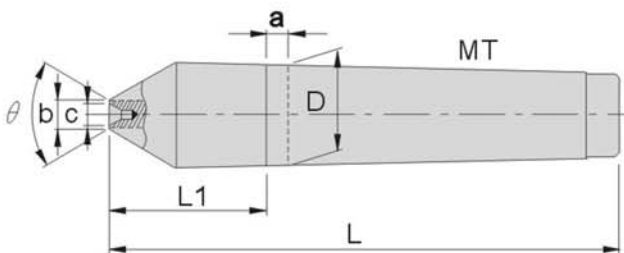
Unit:mm

Order No.	Model	Morse Taper MT	D	a	b	h	L1	L2	L	Accuracy	θ
66957-01	CVMT1C08	MT1	12.065	3.5	8	2.5	28	30	85	0.005	60°
66957-02	CVMT2C10	MT2	17.780	5	10	6	31	31	100	0.005	60°
66957-03	CVMT3C14	MT3	23.825	5	14	8	42	42	128	0.005	60°
66957-04	CVMT3C14S	MT3	23.825	5	14	8	69	55	155	0.005	60°
66957-05	CVMT3C18	MT3	23.825	5	18	10	46	46	132	0.005	60°
66957-06	CVMT3C18S	MT3	23.825	5	18	10	73	59	159	0.005	60°
66957-07	CVMT4C18	MT4	31.267	6.5	18	10	49	49	158	0.005	60°
66957-08	CVMT4C18S	MT4	31.267	6.5	18	10	91	79	200	0.005	60°
66957-09	CVMT4C25	MT4	31.267	6.5	25	13.5	55	55	164	0.005	60°
66957-10	CVMT4C25S	MT4	31.267	6.5	25	13.5	49	79	206	0.005	60°

**66958**

CFMT

Female Solid Centers Of Carbide Tipped



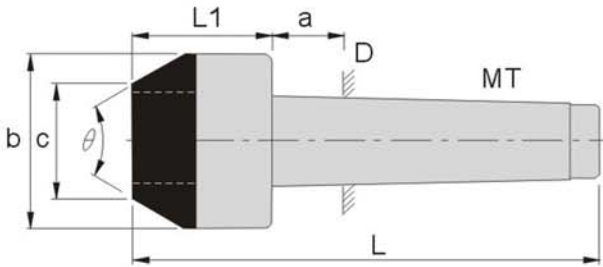
## Features:

- ▶ Made of S45C with heat treatment.
- ▶ Precision ground.
- ▶ Suitable for grinding and lathe machines.
- ▶ Morse Taper complies with DIN806 standard.

Unit:mm

Order No.	Model	Morse Taper MT	D	a	b	C	L1	L	Accuracy	θ
66958-01	CFMT1C06	MT1	12.065	3.5	6	1.5x1	20	77	0.005	60°
66958-02	CFMT2C08	MT2	17.780	5	8	1.5x1	27	96	0.005	60°
66958-03	CFMT3C08	MT3	23.825	5	8	1.5x1	33	119	0.005	60°
66958-04	CFMT4C08	MT4	31.267	6.5	8	1.5x1	43	152	0.005	60°
66958-05	CFMT4C08S	MT4	31.267	6.5	8	1.5x1	76	185	0.005	60°



**66959**
**CSMT**
**Shell Solid Centers Of Carbide Tipped**

**Features:**

- ▶ Made of S45C with heat treatment.
- ▶ Precision ground.
- ▶ Suitable for grinding and lathe machines.
- ▶ Morse Taper complies with DIN806 standard.

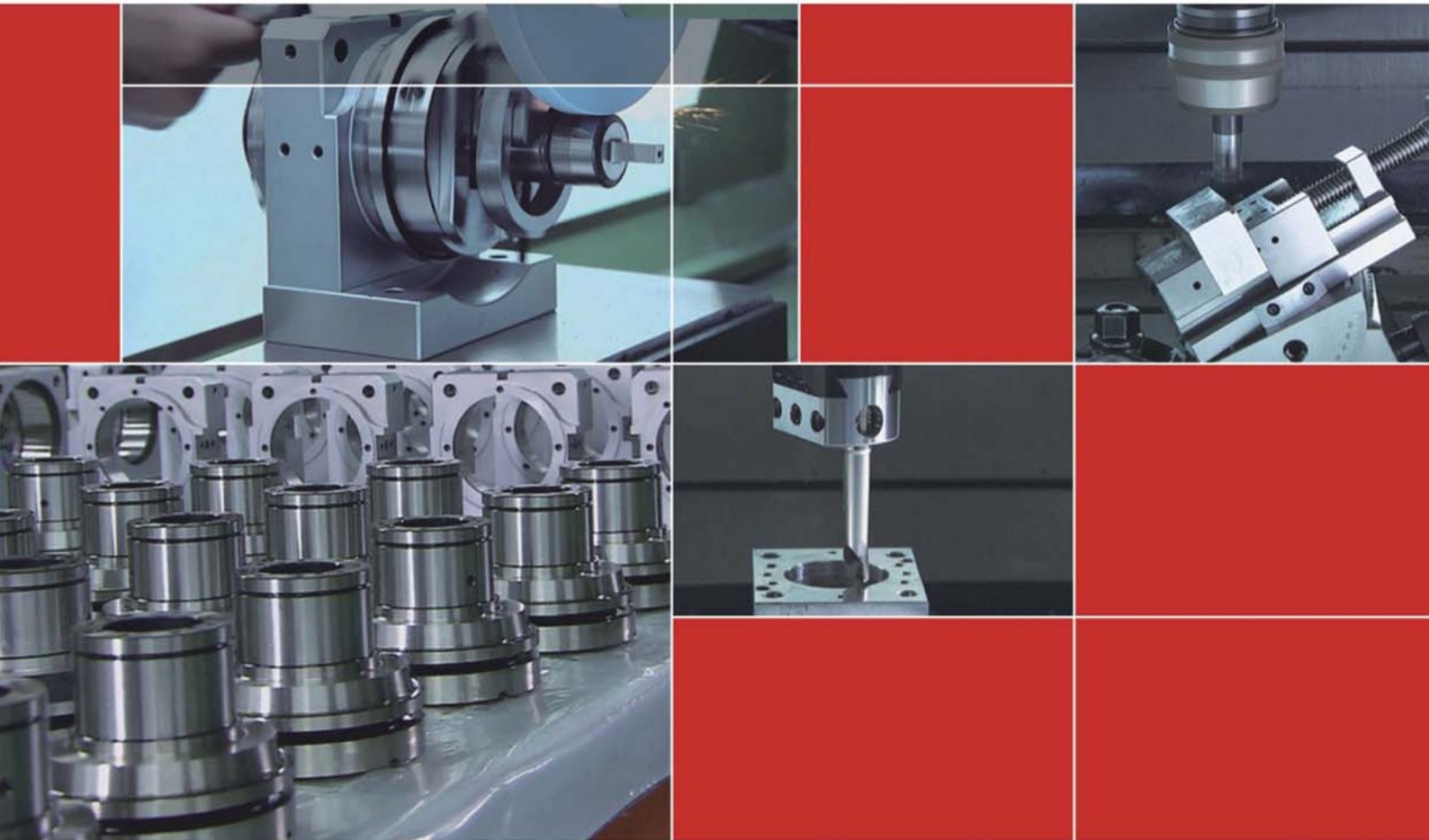
Unit:mm

Order No.	Model	Morse Taper MT	D	a	b	C	L1	L	Accuracy	$\theta$
66959-01	CSMT3C35	MT3	23.825	5	35	16	54	140	0.005	60°
66959-02	CSMT3C35S	MT3	23.825	5	35	16	69	155	0.005	60°
66959-03	CSMT3C40	MT3	23.825	5	40	20	54	140	0.005	60°
66959-04	CSMT3C40S	MT3	23.825	5	40	20	69	155	0.005	60°
66959-05	CSMT3C50	MT3	23.825	5	50	30	54	140	0.005	60°
66959-06	CSMT3C50S	MT3	23.825	5	50	30	69	155	0.005	60°
66959-07	CSMT4C35	MT4	31.267	6.5	35	16	51	160	0.005	60°
66959-08	CSMT4C35S	MT4	31.267	6.5	35	16	66	175	0.005	60°
66959-09	CSMT4C40	MT4	31.267	6.5	40	20	51	160	0.005	60°
66959-10	CSMT4C40S	MT4	31.267	6.5	40	20	66	175	0.005	60°
66959-11	CSMT4C50	MT4	31.267	6.5	50	30	51	160	0.005	60°
66959-12	CSMT4C50S	Mt4	31.267	6.5	50	30	66	175	0.005	60°





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