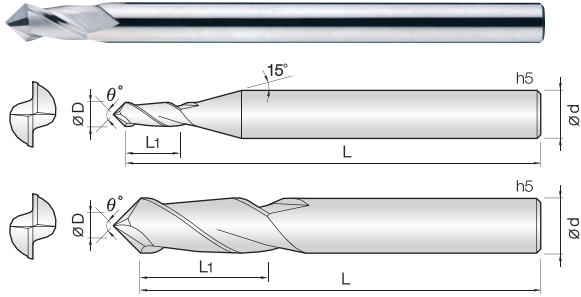
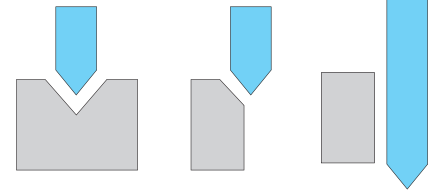




2 Flutes Centering End Mills



Available Cutting Shape



2

WC

JCRO
Coating

|D|
+0 -0.01
Ø0.3~ Ø5

|D|
-0.01 -0.025
Ø6~ Ø12

|D|
-0.015 -0.03
Ø14~ Ø16

30°
Helix Angle

2GEN

Cutting Condition

• RPM : rev./min • Feed : mm/min

Material	Mild Steels/ Carbon Steels			Alloy Steels/ Tool Steels			Prehardened Steels (30~45HRC)			Aluminum Alloys		
	Outside Diameter	RPM	FEED	Ap Axial Depth	RPM	FEED	Ap Axial Depth	RPM	FEED	Ap Axial Depth	RPM	FEED
Ø 2	1,400	100	2	800	50	2	650	40	1	4,800	280	2
Ø 3	1,400	100	3	800	50	3	650	40	1.5	4,800	280	3
Ø 4	1,280	100	4	690	50	4	580	40	2	4,200	280	4
Ø 5	1,300	100	5	640	50	5	520	40	2.5	3,300	280	5
Ø 6	1,150	100	6	600	50	6	480	40	3	2,900	280	6
Ø 8	1,000	100	8	530	50	8	420	40	4	2,600	280	8
Ø 10	850	90	10	490	40	10	390	30	5	2,400	260	10
Ø 12	720	90	12	410	40	12	310	30	6	1,900	260	12
Ø 14	610	90	14	340	40	14	270	30	7	1,700	240	14
Ø 16	550	90	16	310	40	16	250	30	8	1,500	230	16

Depth of Cut